

PAPER • OPEN ACCESS

Surfactant-free synthesis and magnetic property evaluation of air-stable cobalt oxide nanostructures

To cite this article: Naveen Joshi et al 2023 Nano Ex. 4 035009

View the article online for updates and enhancements.

You may also like

- <u>Amorphization of cobalt monoxide</u> nanocrystals and related explosive gas sensing applications L H Li, J Xiao and G W Yang
- <u>Synthesis of CoO nanocrystals decorated</u> porous carbon nanotube microspheres as <u>sulfur host for high performance Li/S</u> <u>batteries</u> Jiayi Wang, Wenjuan Wang, Yongguang Zhang et al.
- An enhancement on supercapacitor properties of porous CoO nanowire arrays by microwave-assisted regulation of the precursor

Yin Sun, Junjie Zhang, Sen Liu et al.



PAPER

OPEN ACCESS

CrossMark

RECEIVED 29 May 2023

REVISED 23 August 2023

ACCEPTED FOR PUBLICATION 29 August 2023

PUBLISHED 12 September 2023

Original content from this work may be used under the terms of the Creative Commons Attribution 4.0 licence.

Any further distribution of this work must maintain attribution to the author(s) and the title of the work, journal citation and DOI.



Surfactant-free synthesis and magnetic property evaluation of airstable cobalt oxide nanostructures

Naveen Joshi^{1,2}, S A Shivashankar¹ and Roger Narayan^{2,3,*}

- Centre for Nano Science and Engineering, Indian Institute of Science, Bengaluru- 560012, India
- ² Department of Materials Science and Engineering, Centennial Campus, North Carolina State University, Raleigh, NC, 27695-7907, United States of America
 - Joint Department of Biomedical Engineering, Centennial Campus, North Carolina State University, Raleigh, NC, 27695-7115, United States of America
- Author to whom any correspondence should be addressed.

E-mail: rjnaraya@ncsu.edu

Keywords: surfactants, free, synthesis, magnetic, property, evaluation Supplementary material for this article is available online

Abstract

We report the synthesis of metastable cobalt oxide (CoO) nanostructures via the low-temperature microwave-assisted solvothermal (MAS) process. An alcoholic solution of cobalt (II) acetylacetonate in a sealed vessel was irradiated with microwaves at a temperature <150 °C and a pressure below 100 psi. As-synthesized powder material was characterized in terms of its structure and morphology. X-ray diffractometry (XRD) indicates the formation of well-crystallized CoO nanoparticles without the need for post-synthesis annealing. The mean crystallite size of the nanoparticles was estimated to be 41 nm. The morphology of the as-prepared powder sample was evaluated by field-emission scanning electron microscopy (FESEM), which revealed the formation of densely packed nanospheres of diameter <100 nm. The CoO nanospheres were obtained without the need for any surfactants or capping agents; they were found to be quite resistant to oxidation in ambient air over several months. We attribute the stability of CoO nanospheres to their dense packing, the driving force being the minimization of surface energy and surface area. Fourier-transform infrared (FT-IR) spectroscopy and Raman spectroscopy confirm the formation of phase-pure CoO nanostructures. The deconvolution of the active modes in Raman spectra obtained at room temperature reveals the O_b symmetry in rock-salt CoO produced by the MAS route. We have analyzed its effect on the magnetic characteristics of the CoO nanostructures. Isothermal field-dependent magnetization (MH) and inverse magnetic susceptibility measurements show a phase transition from antiferromagnetic to ferromagnetic interactions in the CoO nanostructures at around 10 K. The results indicate that the phenomenon of magnetic phase transition as a function of temperature is unique to CoO nanoparticles. This finding reveals the magnetic behavior of CoO nanostructures and presents opportunities for its possible application as an anisotropy source for magnetic recording.

Introduction

Transition metal (TM) oxide nanoparticles and other types of nanostructures [1] have attracted significant attention due to their unique properties for energy storage [2], gas sensing [3], photovoltaics [4], catalysis [5], semiconductor memory devices [6], and antimicrobial devices [7]. Specifically, the synthesis of stable TM-monoxides with controlled size and morphology is of great technological interest. As cobalt is a ferromagnetic TM, and oxides of cobalt are dielectrics and semiconductors, which exhibit multiplet structures that demonstrate fascinating magnetic and semiconducting properties [8]. The band gap of cobalt oxides spans a wide range, making them suitable for a number of applications, including use in energy storage [9] and optoelectronic devices [10]. Co₃O₄ exhibits a spinel structure and a band gap of 1.4–1.5 eV [11]. CoO crystallizes

in the rock salt structure, with a wide band gap of 2.2–2.8 eV [12]. It should be noted that the controlled synthesis of air-stable CoO nanoparticles is a technical challenge due to the greater thermodynamic stability associated with Co_3O_4 as well as the immediate reducibility of CoO to metal Co. Thus, CoO nanoparticles are susceptible to surface oxidation and are often contaminated with Co_3O_4 or metal Co.

The synthesis of CoO nanoparticles has been accomplished by several growth techniques, such as sol–gel [13], hydrothermal [14], solvothermal [15], thermal decomposition [16], and electrochemical deposition methods [17]. Capping agents such as polyvinylpyrrolidone (PVP) [18], urea [19], and cetyltrimethylammoniumbromide (CTAB) [20] are often employed in these processes. Most of these methods require harsh reduction conditions, toxic chemicals, and high processing temperatures. Even so, high-temperature annealing is often employed to eliminate the capping agents, surfactant, polymer, and other by-products. However, such high-temperature treatment processes can induce significant side effects, such as the formation of multiple phases in a sample. Furthermore, high-temperature processing can destroy the magnetic ordering in the material [21]. Additionally, conventional ceramic synthesis routes lead to a non-uniform particle size distribution.

On the other hand, the microwave irradiation-assisted solvothermal synthesis (MAS) technique has emerged as a promising technique for the synthesis of nanometric powders and thin films. As such, MAS has attracted significant recent attention owing to its simplicity and reduced processing time [22, 23]. Moreover, microwave irradiation facilitates a high rate of contactless heating at the molecular level, leading to a steady rise in temperature; as such, this process is efficient and reproducible [24]. The functionality of a material synthesized via the MAS technique can be suitably tuned by controlling the choice of precursor materials and solvents, microwave power, duration, and temperature of the reaction [25]. In particular, MAS facilitates the growth of TM-oxides at a relatively low temperature, offers great control over stoichiometry, and can yield products with enhanced properties. Here, we report a novel and simple route to synthesize cobalt oxide (CoO) nanostructures through the microwave-assisted irradiation process. The nanostructures so formed are found to be air-stable and resistant to oxidation for several months. To the best of our knowledge, this is the first report on surfactant-free and low-temperature synthesis of well-crystallized air-stable CoO nanostructures without employing any post-synthesis heat treatment. We discuss the structural, morphological, and magnetic characteristics of the CoO nanostructures obtained using this approach.

Experimental

Unlike in traditional inorganic synthesis, we have employed a β -diketonate cobalt complex (acetylacetonate) as the precursor. Acetylacetonates are excellent candidates for the preparation of highly connected framework due to their versatile bridging characteristics as well as potential hydrogen bonding donors and acceptors. Further, the metal-oxygen bond present in acetylacetonates makes them suitable for the synthesis of metal oxide powders and the deposition of thin films [26].

Commercial-grade powder of cobalt (II) aacetylacetonate $(Co(acac)_2)$ [99.9%, Sigma Aldrich] was used without further purification. To synthesize CoO, 1 mmol of $Co(acac)_2$ was dissolved in a solvent mixture of ethanol (15 ml, HPLC-grade) and ethylene glycol (25 ml, AR-grade). The resulting solution was stirred until the solution became clear. The solution was subsequently transferred to an 80-ml sealable reaction vessel, which was subsequently irradiated for 15 min by microwave energy in a hydrothermal-like arrangement (2.45 GHz, 300 W, Discover- SP, CEM Corp., Charlotte, NC USA). Due to microwave irradiation, the temperature and pressure in the reaction vessel rose to 150 °C and 100 psi. The irradiated solution was centrifuged at 7500 rpm for 15 min. The powder that precipitated from the solution was double-washed with ethanol and then dried at 60 °C overnight.

Characterization

The crystallinity and the phase composition of the powder sample were examined by powder x-ray diffractometry (p-XRD, Smart Lab, Rigaku, Tokyo, Japan) using Cu-K_{α} radiation. Fourier-transform infrared spectroscopy (FT-IR) (Perkin Elmer, Billerica, MA, USA) was used to evaluate the purity of the sample. About 15 mg of the powder sample was used for XRD and FTIR measurements. The morphology of the sample was examined by field-emission scanning electron microscopy (FESEM, Ultra-55, Carl Zeiss, Oberkochen, Germany). Elemental analysis of the powder sample was performed using energy-dispersive x-ray spectroscopy in the FESEM. Raman spectroscopy (LabRAM-HR (UV), HORIBA, Kyoto, Japan, $\lambda = 532$ nm) was employed to obtain qualitative evidence for the formation of CoO. Magnetic measurements were undertaken using a SQUID magnetometer (Quantum Design MPMS, San Diego, CA, USA) in fields up to 5 T. The M-H measurements were performed at 5 K, 10 K, 50 K, 100 K, 200 K, 300 K, and 350 K at a field of 5 T. Zero-field cooled and field-cooled



measurements were undertaken from 5 K to 350 K at a field of 1 T. All of the measurements were undertaken using the as-synthesized cobalt oxide powder sample.

Results and discussion

XRD studies

The x-ray diffraction pattern of the powder (shown in figure 1) corresponds to the CoO of the cubic rock salt structure; it was indexed using the JCPDS file number 01-074-2391. Peaks corresponding to (111), (200), (220), (311), and (222) facets were observed (figure 1); this result was consistent with previous reports on the solvothermal synthesis of cubic CoO [18, 27]. The strong and relatively broad peaks in the pattern indicate the formation of well-crystallized nanostructures. The mean crystallite size was calculated using the Debye–Scherrer equation, given by

$$D = \frac{K\lambda}{B\cos\theta} \tag{1}$$

where D is the absolute crystallize size, K is a constant dependent on the shape of the crystal (0.91), λ is the x-ray wavelength (1.540 Å), B is the full width at half-maximum (FWHM) of the peak considered, and θ is the scattering angle. The mean crystallite size, considering the (200) peak, was determined to be 41 nm. The absence of other peaks besides CoO implies that the sample is phase-pure.

FTIR studies

The composition and quality of the material were determined by analyzing the FTIR spectrum of cobalt oxide in the range 4000–400 cm⁻¹ (figure 2). The broad bands centered around 1572 and 3400 cm⁻¹ were attributed to O–H stretching and bending modes of water, respectively [28]. The two sharp peaks located at 668 and 514 cm⁻¹ are assigned to the metal-oxygen (Co–O) stretching vibration modes of CoO. Peaks around 1050 cm⁻¹ and 1350 cm⁻¹ are characteristic vibrations of carbonate species, which are formed by the adsorption of CO on CoO nanoparticles [29]. Based on the XRD and FTIR data, it can be concluded that microwave-assisted synthesis results in the formation of phase-pure cobalt monoxide.

SEM-EDS

The morphology of the as-prepared CoO powder sample examined by FESEM is shown in figure 3. It can be readily seen from figure 3(a) that the as-prepared material consists of densely packed, polydisperse spherical entities of micrometer dimensions. A high magnification SEM image (figure 3(b)) indicates that it is made of a large number of nanoparticles that measure less than 100 nm, which is consistent with the crystallite size (41 nm) that was determined from the XRD data. The mechanism of formation of oriented CoO nanostructures, the evolution of their microstructure, and the structure–property relationship are highly dependent on the synthesis technique [22, 25]. In the current case, the solvents with high dielectric constant, such as the ones used



Figure 2. FTIR transmittance spectrum of as-prepared CoO nanostructures.





in the synthesis of CoO nanostructures (ethanol and ethylene glycol) via the MAS technique, produce a larger heating effect, resulting in the aggregation of molecules [25]. The dielectric heating in the MAS technique is homogeneous and rapid, due to which the nucleation of species happens everywhere in the solution; this process results in a high degree of crystallization of CoO [22, 30]. This result is, however, not possible through synthesis techniques involving conventional heating processes. In addition, Kahmei *et al* have shown that the heating rate in a microwave-assisted process can be used to modulate the position of cationic sites in complex oxide nanostructures, thereby altering the magnetic anisotropy in a material [31]. The uniform heating of the solution in the MAS process, as well as the reducing character of ethylene glycol, leads to the formation of cobalt monoxide crystallites with a fairly narrow size distribution. These results indicate that the present solutionbased growth process, which utilizes a microwave irradiation-assisted chemical reaction, is a powerful and straightforward approach for obtaining CoO nanostructures of reasonably uniform size distribution with unique magnetic properties, which are difficult to obtain because of the higher stability of Co_3O_4 . Furthermore, the EDS spectrum of CoO nanospheres (Fig. S1) indicates that the crystallites are composed of Co and O. The sample has an oxygen peak at 0.53 keV and a cobalt peak at 6.94 keV, indicating the formation of CoO.

Raman spectroscopy

The CoO nanostructures were also examined further using Raman scattering. In fcc-CoO, the Co²⁺ ions are octahedrally coordinated with six O^{2-} ions. It should be noted that the O_h symmetry should lead to the formation of at least three Raman-active modes (referred to as A_{1g} , E_g , and T_{2g}) at room temperature [32, 33]. The Raman spectrum of CoO (figure 4) shows a small peak at 469 cm⁻¹ and two prominent peaks at around





 521 cm^{-1} and 672 cm^{-1} , which were identified as the E_g, T_{2g}, and A_{1g} modes, respectively [34]. The shoulder peaks centered around 482 and 590 cm⁻¹ were assigned to Co-O stretching vibration [35]. Thus, the Raman spectrum further confirms the phase purity of the CoO nanospheres.

Magnetic characterization

Figure 5(a) shows the M-H data for CoO nanostructures measured at 10 K in a field of 5 T. The curve shows hysteresis at low temperature. The temperature dependence of the magnetization characteristics of the sample (figure 5(b)) indicates that hysteresis occurs only at a temperature ≤ 10 K, indicating ferromagnetic (FM) interactions in nano-CoO occur at low temperatures. This result is generally suspected to be a consequence of the presence of Co clusters and Co³⁺ ions in the CoO lattice [36]. However, our XRD results and Raman spectra confirm that the as-synthesized nanoparticles are phase-pure with no contamination. Thus, ferromagnetic interactions in CoO nanostructures are intrinsic to the nanoparticle system. Furthermore, Néel *et al* have shown that antiferromagnetic particles exhibit ferromagnetism with permanent magnetic moments [37]. Given that CoO is reported to be antiferromagnetic (AFM) in its bulk form ($T_N \sim 298$ K) [38], this phenomenon is believed to be a consequence of the uncompensated spins at the surface of the smaller nanoparticles [39]. In addition, Makhlouf *et al* attribute the origin of permanent magnetic moments in nanoscale antiferromagnetic materials to



broken symmetry at the surface [40]. Thus, ferromagnetism in cobalt oxide nanostructures at low temperatures could be correlated with the surface anisotropy of the nanostructures [36].

Temperature dependence associated with the dc magnetic susceptibility (χ) and the inverse magnetic susceptibility (χ^{-1}) for the CoO nanostructures is provided in figure 6. A 'broke point,' which was noted around 300 K in the inverse susceptibility data, indicates the transition to the antiferromagnetic (AFM) state from the paramagnetic (PM) state near room temperature. The transition to AFM is not noticeable at lower temperatures, possibly due to increased FM interactions in the sample. Bulk Co₃O₄ is reported to show an AFM transition at 33 K; however, nano-Co₃O₄ shows ferromagnetic features (including hysteresis) below 10 K [41]. Thus, the phenomenon of magnetic phase transition from FM to AFM as a function of temperature is unique to cobalt oxide nanoparticles. This result suggests the possibility of cobalt oxide nanoparticles serving as potential anisotropic materials for magnetic recording and other memory devices.

Conclusions

We report a novel, rapid, and simple route to synthesize air-stable cobalt monoxide nanostructures with the rock salt structure. The structural and compositional features of these magnetic nanostructures have been systematically studied using XRD, SEM-EDS, FTIR, Raman spectroscopy, and SQUID magnetometry. The results indicate that the as-prepared CoO nanostructures are phase-pure and well-crystallized with the rock salt structure. The materials are resistant to oxidation and are chemically stable; moreover, they exhibit unique magnetic properties that can be tuned as a function of temperature. We envisage that these well-characterized and stable cobalt oxide nanostructures hold promise for magnetic recording-related applications.

Acknowledgments

We acknowledge the assistance from the Micro and Nano Characterization Facility (MNCF), Centre for Nano Science and Engineering, and the Magnetometer Facility, Solid State Structural Chemistry Unit, Chemical Sciences Division, Indian Institute of Science, Bengaluru, in the material characterization reported in the study. MNCF is supported by the NNetrA project funded by MeitY, Govt of India.

Data availability statement

All raw or processed data required to reproduce these findings are included in the paper. The data that support the findings of this study are available upon reasonable request from the authors.

Declaration of competing interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

ORCID iDs

Naveen Joshi [®] https://orcid.org/0000-0002-1371-3291 Roger Narayan [®] https://orcid.org/0000-0002-4876-9869

References

- Kadian S, Chaulagain N, Joshi N N, Alam K M, Cui K, Shankar K, Manik G and Narayan R J 2023 Probe sonication-assisted rapid synthesis of highly fluorescent sulfur quantum dots *Nanotechnology* 34 30LT01
- [2] Desilvestro J and Haas O 1990 Metal oxide cathode materials for electrochemical energy storage: a review J. Electrochem. Soc. 137 5C–2C
- [3] Dey A 2018 Semiconductor metal oxide gas sensors: a review Materials Science and Engineering: B 229 206-17
- [4] Shrotriya V, Li G, Yao Y, Chu C W and Yang Y 2006 Transition metal oxides as the buffer layer for polymer photovoltaic cells Appl. Phys. Lett. 88 073508
- [5] Royer S and Duprez D 2011 Catalytic oxidation of carbon monoxide over transition metal oxides ChemCatChem 3 24-65
- [6] Lee M J et al 2009 Low-temperature-grown transition metal oxide-based storage materials and oxide transistors for high-density nonvolatile memory Adv. Funct. Mater. 19 1587–93
- [7] Naik R, Joshi N, Shivashankar S A and Bindu P J 2019 Low-temperature microwave-assisted synthesis and antifungal activity of CoFe2O4 nanoparticles Journal of Materials NanoScience 6 67–72
- [8] Dai Q and Tang J 2013 The optical and magnetic properties of CoO and Co nanocrystals prepared by a facile technique Nanoscale 5 7512–9
- [9] Wang G, Liu H, Horvat J, Wang B, Qiao S, Park J and Ahn H 2010 Highly ordered mesoporous cobalt oxide nanostructures: synthesis, characterisation, magnetic properties, and applications for electrochemical energy devices Chemistry–A European Journal 16 11020–7
- [10] Chung H K, Park H G, Ha Y S, Han J M, Lee J W and Seo D S 2013 Superior electro-optic properties of liquid crystal system using cobalt oxide nanoparticle dispersion *Liq. Cryst.* 40 632–8
- [11] Chen J, Wu X and Selloni A 2011 Electronic structure and bonding properties of cobalt oxide in the spinel structure Phys. Rev. B 83 245204
- [12] Barakat N A, Khil M S, Sheikh F A and Kim H Y 2008 Synthesis and optical properties of two cobalt oxides (CoO and Co3O4) nanofibers produced by electrospinning process J. Phys. Chem. C 112 12225–33
- [13] Zhang L and Xue D 2002 Preparation and magnetic properties of pure CoO nanoparticles J. Mater. Sci. Lett. 21 1931–3
- [14] Wang Q, Kou X, Liu C, Zhao L, Lin T, Liu F, Yang X, Lin J and Lu G 2018 Hydrothermal synthesis of hierarchical CoO/SnO2 nanostructures for ethanol gas sensor J. Colloid Interface Sci. 513 760–6
- [15] Ye Y, Yuan F and Li S 2006 Synthesis of CoO nanoparticles by esterification reaction under solvothermal conditions Mater. Lett. 60 3175–8
- [16] Bartůněk V, Huber Š, Sedmidubský D, Sofer Z, Šimek P and Jankovský O 2014 CoO and Co3O4 nanoparticles with a tunable particle size Ceram. Int. 40 12591–5
- [17] Yu H, Li Y, Li X, Fan L and Yang S 2014 Electrochemical preparation of N-doped cobalt oxide nanoparticles with high electrocatalytic activity for the oxygen-reduction reaction Chemistry–A European Journal 20 3457–62
- [18] Jena A, Penki T R, Munichandraiah N and Shivashankar S A 2016 Flower-like porous cobalt (II) monoxide nanostructures as anode material for Li-ion batteries J. Electroanal. Chem. 761 21–7
- [19] Rai A K, Anh L T, Gim J and Kim J 2013 One-step synthesis of CoO anode material for rechargeable lithium-ion batteries Ceram. Int. 39 9325–30
- [20] Yang H, Zhou H, Zhang C, Li X, Hu H, Wu H and Yang S 2011 Water-soluble magnetic CoO nanocrystals functionalized with surfactants as T 2-weighed MRI contrast agents in vitro Dalton Trans. 40 3616–21
- [21] Ko Y, Durmaz Y C and Yilgin R 2014 Rapid synthesis and room temperature ferromagnetism of Ni doped ZnO DMS nanoflakes Ceram. Int. 40 10685–91
- [22] Kumar A, Kuang Y, Liang Z and Sun X 2020 Microwave chemistry, recent advancements, and eco-friendly microwave-assisted synthesis of nanoarchitectures and their applications: a review *Materials Today Nano* 11 100076
- [23] Wang J, Wu W, Kondo H, Fan T and Zhou H 2022 Recent progress in microwave-assisted preparations of 2D materials and catalysis applications Nanotechnology 33 342002
- [24] Devi N, Sahoo S, Kumar R and Singh R K 2021 A review of the microwave-assisted synthesis of carbon nanomaterials, metal oxides/ hydroxides and their composites for energy storage applications Nanoscale 13 11679–711
- [25] Głowniak S, Szczęśniak B, Choma J and Jaroniec M 2021 Advances in microwave synthesis of nanoporous materials Adv. Mater. 33 2103477
- [26] Brahma S and Shivashankar S A 2014 Preparation of zinc oxide coatings by using newly designed metal–organic complexes of Zn: effect of molecular structure of the precursor and surfactant over the crystallization, growth and luminescence J. Alloys Compd. 584 331–8
- [27] Ghosh M, Sampathkumaran E V and Rao C N R 2005 Synthesis and magnetic properties of CoO nanoparticles Chem. Mater. 17 2348–52
- [28] Nakamoto K 2006 Infrared and R aman spectra of inorganic and coordination compounds *Handbook of Vibrational Spectroscopy* (Hoboken, NJ, USA: Wiley)
- [29] Fujita J, Martell A E and Nakamoto K 1962 Infrared spectra of metal chelate compounds. VIII. Infrared spectra of Co (III) carbonato complexes J. Chem. Phys. 36 339–45
- [30] Sai R, Arackal S, Kahmei R D, Bhat N, Yamaguchi M and Shivashankar S A 2020 Crystallographic inversion-mediated superparamagnetic relaxation in Zn-ferrite nanocrystals *AIP Adv.* **10** 1
- [31] Kahmei R D, Arackal S, Shivashankar S A, Bhat N and Sai R 2021 The impact of solvent tanδ on the magnetic characteristics of nanostructured NiZn-ferrite film deposited by microwave-assisted solvothermal technique *AIP Adv.* **11** 2
- [32] Nakamoto K 1997 Applications in Coordination, Organometallic, and Bioinorganic Chemistry (Wiley)
- [33] Gallant D, Pezolet M and Simard S 2006 Optical and physical properties of cobalt oxide films electrogenerated in bicarbonate aqueous media J. Phys. Chem. B 110 6871–80
- [34] Ravindra A V, Behera B C and Padhan P 2014 Laser induced structural phase transformation of cobalt oxides nanostructures J. Nanosci. Nanotechnol. 14 5591–5

- [35] Tang C W, Wang C B and Chien S H 2008 Characterization of cobalt oxides studied by FT-IR, Raman, TPR and TG-MS Thermochim. Acta 473 68–73
- [36] Bi H, Li S, Zhang Y and Du Y 2004 Ferromagnetic-like behavior of ultrafine NiO nanocrystallites J. Magn. Magn. Mater. 277 363–7
- [37] Néel L 1962 Low temperature physics Gordon and Beach (New York) vol 413
- [38] Spooner F J and Vernon M W 1969 Growth, perfection and antiferromagnetic domain structure of epitaxial cobalt oxide J. Mater. Sci. 4 734–42
- [39] Bhatt A S, Bhat D K, Tai C W and Santosh M S 2011 Microwave-assisted synthesis and magnetic studies of cobalt oxide nanoparticles Mater. Chem. Phys. 125 347–50
- [40] Makhlouf S A, Parker F T, Spada F E and Berkowitz A E 1997 Magnetic anomalies in NiO nanoparticles J. Appl. Phys. 81 5561–3
- [41] Ichiyanagi Y, Kimishima Y and Yamada S 2004 Magnetic study on Co3O4 nanoparticles J. Magn. Magn. Mater. 272 E1245–6