

A spectrally formulated plate element for wave propagation analysis in anisotropic material

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Abstract

A new spectrally formulated plate element is developed to study wave propagation in composite structures. The element is based on the classical lamination plate theory. Recently developed method based on singular value decomposition (SVD) is used in the element formulation. Along with this, a new strategy based on the method of solving polynomial eigenvalue problem (PEP) is proposed in this paper, which significantly reduces human intervention (and thus human error), in the element formulation. The developed element has an exact dynamic stiffness matrix, as it uses the exact solution of the governing elastodynamic equation of plate in frequency–wavenumber domain as the interpolating functions. Due to this, the mass distribution is modeled exactly, and as a result, a single element captures the exact frequency response of a regular structure, and it suffices to model a plate of any dimension. Thus, the cost of computation is dramatically reduced compared to the cost of conventional finite element analysis. The fast Fourier transform (FFT) and Fourier series are used for inversion to time–space domain. This element is used to model plate with ply drops and to capture the propagation of Lamb waves.

Keywords: CLPT; SVD; PEP; High frequency; Ply-drop; Lamb wave

1. Introduction

Fibre reinforced composite materials are currently occupying the centre stage of structural materials, especially in aerospace and automobile industries and defense applications. The extensive usage of these materials demand accurate prediction of their behavior for all kind of loadings. Probably, the most important of them is the impact loading, caused by high velocity impact, (say) of flying debris, bird hit or tool

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drop, which normally all composite structures experience in their life time. These loads are of very short duration, but contain high energy, which can cause severe damage to the structure in the shortest notice.

Although, there is a wealth of literature in the development of composite plate element, not much is reported on transient dynamic analysis in general and wave propagation analysis in particular. Few related works on the numerical modeling of impact behavior of composite materials published so far are given here, and the list is no way exhaustive. Modeling of particulate-loaded composite material is given by Arias et al. [1], where a new model is implemented in a code, which validates experimental results. Closed form solutions for peak load and response due to small mass impact is given in [2], where the analysis is based on the Hertzian contact. Response of laminated composite plate under low velocity impact is studied by performing experiment and the result is validated by commercial software packages [3]. Similar experiments are conducted on glass/epoxy laminated composite plates for low velocity impact in [4]. Dynamic response of laminated composite plate is obtained by the strip element method, where the effect of rotary inertia is included [5]. Using effective laminate stiffness, an analytical model for wave propagation in multi-directional composite is proposed in [6]. Analysis of symmetric laminate to obtain the nature of impact response is done in [7]. Dynamic behavior of folded plate for isotropic material was obtained by Danial et al. [8], which was also implemented in parallel computers (see [9,10]). Lee et al. [11] analysed composite folded plate structure, where third-order plate theory was used. There are other studies on wave propagation in laminates due to low-velocity impact, mostly carried out by Mal and Lih [12–16]. Further, wave propagation in composite laminate for antiplane loading was studied by Ma and Huang [17], where closed form expressions were found for displacements and stresses.

Analysis of structures subjected to impact load (a load of very small duration compared to the natural time periods of the system) by conventional FE analysis is difficult because of restricted computational resources. This takes us to the realm of frequency domain analysis and in particular, Spectral analysis, which as outlined by Chatfield [18], is the synthesis of waveforms from the superposition of many frequency components. This spectral analysis is used to construct a frequency domain based matrix methodology by Doyle [19], which is called the spectral finite element method (SFEM).

Spectral plate element (SPE) for isotropic material was formulated by Doyle [19] following the same procedures as in 1-D case. Here, nodal displacements are related to nodal tractions through frequency–wave-number dependent stiffness matrix. However, the elements are essentially semi-infinite i.e., they are bounded only in one directions and thus the effect of one parallel lateral boundary cannot be captured. However, contribution from distributed mass can be represented exactly and consequently, elements need not to be small, and they can model a planform of any length, as long as one dimension is larger than the other. SPE for isotropic material was formulated by Rizzi [20–22], where only inplane motions were considered. Recently, two new SPEs for the analysis in-plane motion is developed by the present authors, one for anisotropic material [23] and another for inhomogeneous material [24]. In these new elements, the earlier limitation of spectral element (SE) formulation, like the necessity of doing apriori Helmhöltz decomposition of the displacement field, is removed. The elements are formulated based upon the most general method of treating the propagation of elastic waves in anisotropic media, i.e., the partial wave technique (PWT) [25]. This method is extended towards formulating the SPE, where out of plane motion is considered in addition to the in-plane motion. The analysis is based on the concept of superposing forward and backward moving waves, which together will result in the complete wave solution and finding the optimum weight factor is the sole objective of the analysis. Here, a new SPE is formulated for anisotropic media, where, in the element formulation, we propose a simplified way of finding the wavenumbers and wave amplitudes numerically, which together construct the partial waves.

In the formulation of SPE for in-plane motion, the wavenumbers were computed by the method of companion matrix and then the singular value decomposition (SVD) method was employed to compute the wave amplitudes. Although this method is quite efficient, as the previous elements demonstrate, formulation of the companion matrix proves to be cumbersome and prone to human error, especially when the sys-

tem size is large, (plates and shells). Thus there is a need to automate the whole procedure of finding the wavenumbers and wave amplitudes. In this work, we use the concept of the latent roots and right latent eigenvector of the system matrix (called the wave matrix) for computing the wavenumber and the amplitude ratio matrix as the whole problem is posed as a polynomial eigenvalue problem (PEP). As algorithms are available now for solving any PEP, even when it is not regular, the method is implemented in the spectral element formulation and tested for its performance in terms of speed and accuracy. Thus, significant changes are made in the element level stiffness matrix formulation, which sets path for the formulation of other higher order SEs, e.g., higher order plates and shells. It must be mentioned that the present method is similar to the Stroh formalism [26–29], which is used for static and dynamic analysis of anisotropic materials.

The manuscript is organised as follows. In Section 2, detail of the SPE formulation is given. In Section 3, several numerical examples are discussed. First, the efficiency and accuracy of the present element is demonstrated. Next, plate with ply-drop is analyzed. Finally, propagation of Lamb waves is studied. In Section 4, conclusions are drawn.

2. Mathematical formulation

According to the classical lamination plate theory (CLPT), the displacement field is

$$U(x, y, z, t) = u(x, y, t) - z\partial w/\partial x,$$

$$V(x, y, z, t) = v(x, y, t) - z\partial w/\partial y,$$

$$W(x, y, z, t) = w(x, y, t),$$

where u , v and w are the displacement components of the reference plane in x , y and z direction, respectively and z is measured downward positive (see Fig. 1). The associated nonzero strains are

$$\begin{Bmatrix} \epsilon_{xx} \\ \epsilon_{yy} \\ \epsilon_{xy} \end{Bmatrix} = \begin{Bmatrix} \partial u/\partial x \\ \partial v/\partial y \\ \partial u/\partial y + \partial v/\partial x \end{Bmatrix} + \begin{Bmatrix} -z\partial^2 w/\partial xx \\ -z\partial^2 w/\partial yy \\ -2z\partial^2 w/\partial xy \end{Bmatrix} = \{\epsilon_0\} + \{\epsilon_1\} \quad (1)$$

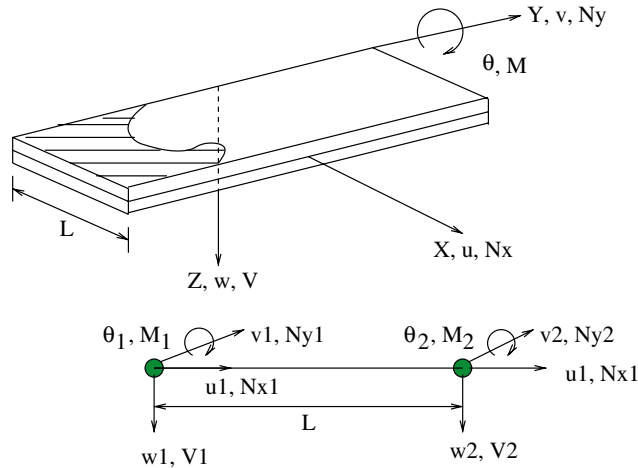


Fig. 1. The plate element and the associated d.o.fs.

where ϵ_{xx} and ϵ_{yy} are the normal strains in x and y directions, respectively, and ϵ_{xy} is the in-plane shear strain. The corresponding normal and shear stresses are related to these strains by the relation

$$\begin{Bmatrix} \sigma_{xx} \\ \sigma_{yy} \\ \sigma_{xy} \end{Bmatrix} = \begin{bmatrix} \bar{Q}_{11} & \bar{Q}_{12} & 0 \\ \bar{Q}_{12} & \bar{Q}_{22} & 0 \\ 0 & 0 & \bar{Q}_{66} \end{bmatrix} \begin{Bmatrix} \epsilon_{xx} \\ \epsilon_{yy} \\ \epsilon_{xy} \end{Bmatrix}, \quad (2)$$

where \bar{Q}_{ij} are the elements of the anisotropic constitutive matrix, where the effect of ply-angle is taken into consideration. The expressions of \bar{Q}_{ij} s are given in [30]. The force resultants are defined in terms of these stresses as

$$\begin{Bmatrix} N_{xx} \\ N_{yy} \\ N_{xy} \end{Bmatrix} = \int_A \begin{Bmatrix} \sigma_{xx} \\ \sigma_{yy} \\ \sigma_{xy} \end{Bmatrix} dA, \quad \begin{Bmatrix} M_{xx} \\ M_{yy} \\ M_{xy} \end{Bmatrix} = \int_A z \begin{Bmatrix} \sigma_{xx} \\ \sigma_{yy} \\ \sigma_{xy} \end{Bmatrix} dA. \quad (3)$$

Substituting Eqs. (2) and (1) in Eq. (3) the relation between the force resultants and the displacement field is obtained as

$$\begin{Bmatrix} N_{xx} \\ N_{yy} \\ N_{xy} \end{Bmatrix} = \begin{bmatrix} A_{11} & A_{12} & 0 \\ A_{12} & A_{22} & 0 \\ 0 & 0 & A_{66} \end{bmatrix} \{\epsilon_0\} + \begin{bmatrix} B_{11} & B_{12} & 0 \\ B_{12} & B_{22} & 0 \\ 0 & 0 & B_{66} \end{bmatrix} \{\epsilon_1\},$$

$$\begin{Bmatrix} M_{xx} \\ M_{yy} \\ M_{xy} \end{Bmatrix} = \begin{bmatrix} B_{11} & B_{12} & 0 \\ B_{12} & B_{22} & 0 \\ 0 & 0 & B_{66} \end{bmatrix} \{\epsilon_0\} + \begin{bmatrix} D_{11} & D_{12} & 0 \\ D_{12} & D_{22} & 0 \\ 0 & 0 & D_{66} \end{bmatrix} \{\epsilon_1\},$$

where the elements A_{ij} , B_{ij} and D_{ij} are defined as

$$[A_{ij}, B_{ij}, D_{ij}] = \int_A \bar{Q}_{ij} [1, z, z^2] dA.$$

The kinetic energy (K) and the potential energy (P) are defined in terms of the displacement field and stresses as

$$K = (1/2) \int_V \rho (\dot{U}^2 + \dot{V}^2 + \dot{W}^2) dV,$$

$$P = (1/2) \int_V (\sigma_{xx}\epsilon_{xx} + \sigma_{yy}\epsilon_{yy} + \sigma_{xy}\epsilon_{xy}) dV,$$

Applying Hamilton's principle, the governing equations can be written in terms of these force resultants as

$$\partial N_{xx}/\partial x + \partial N_{xy}/\partial y = I_0 \ddot{u} - I_1 \partial \ddot{w}/\partial x, \quad (4)$$

$$\partial N_{xy}/\partial x + \partial N_{yy}/\partial y = I_0 \ddot{v} - I_1 \partial \ddot{w}/\partial y, \quad (5)$$

$$\partial^2 M_{xx}/\partial x^2 + 2\partial^2 M_{xy}/\partial x\partial y + \partial^2 M_{yy}/\partial y^2 = I_0 \ddot{w} - I_2 (\partial^2 \ddot{w}/\partial x^2 + \partial^2 \ddot{w}/\partial y^2) + I_1 (\partial \dot{u}/\partial x + \partial \dot{v}/\partial y), \quad (6)$$

where the mass moments are defined as

$$[I_0, I_1, I_2] = \int_A \rho [1, z, z^2] dA.$$

The governing equations can be further expanded in terms of the displacement components. However, because of their complexity, they are not given here and can be found in [30]. The associated boundary conditions are

$$\bar{N}_{xx} = N_{xx}n_x + N_{xy}n_y, \quad \bar{N}_{yy} = N_{xy}n_x + N_{yy}n_y, \quad (7)$$

$$\bar{M}_{xx} = -M_{xx}n_x - M_{xy}n_y, \quad (8)$$

$$\bar{V}_x = (\partial M_{xx}/\partial x + 2\partial M_{xy}/\partial y - I_1\ddot{u} + I_2\partial\dot{w}/\partial x)n_x + (\partial M_{xy}/\partial x + 2\partial M_{yy}/\partial y - I_1\ddot{v} + I_2\partial\dot{w}/\partial y)n_y, \quad (9)$$

where \bar{N}_{xx} and \bar{N}_{yy} are the applied normal forces in the x and y direction, \bar{M}_{xx} and \bar{M}_{yy} are the applied moments about Y and X axes and \bar{V}_x is the applied shear force in Z direction.

The SE formulation begins by assuming a solution of the displacement field. In particular, time harmonic waves are sought and it is assumed that the model is unbounded in Y direction (although bounded in X direction). Thus the assumed form is a combination of Fourier series in Y direction and Fourier transform in time

$$u(x, y, t) = \sum_{n=1}^N \sum_{m=1}^M \hat{u}(x) \begin{Bmatrix} \cos(\eta_m y) \\ \sin(\eta_m y) \end{Bmatrix} e^{-j\omega_n t}, \quad (10)$$

$$v(x, y, t) = \sum_{n=1}^N \sum_{m=1}^M \hat{v}(x) \begin{Bmatrix} \sin(\eta_m y) \\ \cos(\eta_m y) \end{Bmatrix} e^{-j\omega_n t}, \quad (11)$$

$$w(x, y, t) = \sum_{n=1}^N \sum_{m=1}^M \hat{w}(x) \begin{Bmatrix} \cos(\eta_m y) \\ \sin(\eta_m y) \end{Bmatrix} e^{-j\omega_n t}, \quad (12)$$

where the cosine or sine dependency is chosen based upon the symmetry or anti-symmetry of the load about x -axis. The ω_n and the η_m are the circular frequency at n th sampling point and the wavenumber in y direction at the m th sampling point, respectively. The N is the index corresponding to the Nyquist frequency in fast Fourier transform (FFT), which is used for computer implementation of the Fourier transform.

Substituting Eqs. (10)–(12) in Eqs. (4)–(6), a set of ODEs are obtained for the unknowns $\hat{u}(x)$, $\hat{v}(x)$ and $\hat{w}(x)$. Since these ODEs are having constant coefficients, their solutions can be written as $\tilde{u}e^{-jkx}$, $\tilde{v}e^{-jkx}$ and $\tilde{w}e^{-jkx}$, where k is the wavenumber in x direction, yet to be determined and \tilde{u} , \tilde{v} and \tilde{w} are the unknown constants. Substituting these assumed forms in the set of ODEs, a polynomial eigenvalue problem (PEP) is posed as to find (\mathbf{v}, k) , such that

$$\Psi(k)\mathbf{v} = (k^4\mathbf{A}_4 + k^3\mathbf{A}_3 + k^2\mathbf{A}_2 + k\mathbf{A}_1 + \mathbf{A}_0)\mathbf{v} = 0, \quad \mathbf{v} \neq 0, \quad (13)$$

where $\mathbf{A}_i \in \mathbb{C}^{3 \times 3}$, k is an eigenvalue and \mathbf{v} is the corresponding right eigenvector. The matrices \mathbf{A}_i are given in Appendix A. It can be noticed that \mathbf{A}_4 is singular, thus the lambda matrix $\Psi(k)$ is not regular [31] and admits infinite eigenvalues [32].

It is to be noted that, considerable efforts have been made earlier for the computation of eigenvalues (the wavenumber k) and the eigenvectors (called amplitude ratio) in different directions, which is evident in the existing literature of SFEM. However, none of these methods is robust, generally applicable and easily implementable through computer programming. For example, a k -space averaging method was adopted by considering the submatrices of the wave matrix, $\Psi(k)$, and Muller's method was applied on the reduced equations in the formulation of composite tube element [33]. However, the most difficult task was the computation of the amplitude ratios. This vectors were computed by allowing them to satisfy the matrix-vector equation, Eq. (13), and thus solving a homogeneous system of equations, much like finding the eigenvector

of a matrix when the corresponding eigenvalue is known. This method, however, becomes very tedious for higher order SEs and it is difficult to choose the pivot element, a priori.

However, all these strategies are redundant in the light of the new formulations shown in this work. There are two different ways of solving this problem.

2.1. Method 1: the companion matrix and SVD technique

In the first method, it is noted that the desired eigenvalues are the latent roots, which satisfy the condition $\det(\Psi(k)) = 0$, (see [34]). Further, if k_i is any such root, then there is atleast one non-trivial solution for \mathbf{v} , which is known as the latent eigenvector. To find the latent root, the determinant is expanded in a polynomial of k , $p(k)$, and solved by the companion matrix method (see [24]). In this method, the companion matrix $L(p)$, corresponding to $p(k)$ is formed, which is defined as

$$L(p) = \begin{bmatrix} 0 & 1 & 0 & \cdots & 0 \\ 0 & 0 & 1 & & \cdot \\ \vdots & \vdots & \vdots & \ddots & \vdots \\ 0 & 0 & & 0 & 1 \\ -\alpha_m & -\alpha_{m-1} & \cdots & -\alpha_2 & -\alpha_1 \end{bmatrix},$$

where $p(\lambda)$ is given by

$$p(\lambda) = \lambda^m + \alpha_1 \lambda^{m-1} + \cdots + \alpha_m.$$

One of the many important properties of the companion matrix is that the characteristic polynomial $l(p)$ is $p(k)$ itself [31]. Thus, eigenvalues of $L(p)$ are the roots of $p(k)$, which are obtained readily using standard subroutines of LAPACK (xGEEV group). In the present problem, the governing polynomial for $m = k^2$ can be written as

$$p(k) = m^4 + C_1 m^3 + C_2 m^2 + C_3 m + C_4, \quad C_i \in \mathbb{C} \quad (14)$$

which generates a companion matrix of order 4.

Once the eigenvalues are obtained they can be used to obtain the eigenvectors. To do so, it is to be noted that the eigenvectors are the elements of the null space of $\Psi(k)$ and the eigenvalues make this null space non-trivial by rendering $\Psi(k)$ singular. Hence, computation of the eigenvectors is equivalent to the computation of the null space of a matrix. To this end, the singular value decomposition (SVD) method is most effective. Any matrix $A \in \mathbb{C}^{m \times n}$ can be decomposed in terms of unitary matrices \mathbf{U} and \mathbf{V} and diagonal matrix \mathbf{S} as $\mathbf{A} = \mathbf{U}\mathbf{S}\mathbf{V}^H$, where 'H' in the superscript denotes the Hermitian conjugate (see [35]). The \mathbf{S} is the matrix of singular values. For singular matrices, one or more of the singular values will be zero and the required property of the unitary matrix \mathbf{V} is that the columns of \mathbf{V} that correspond to zero singular values (zero diagonal elements of \mathbf{S}) are the elements of the null space of \mathbf{A} . The SVD can be performed by the efficient and economic LAPACK subroutines (xGESVD group).

2.2. Method 2: linearization of PEP

In this method if the PEP is posed as

$$\Psi(\lambda)x = (\lambda^\ell \mathbf{A}_\ell + \lambda^{\ell-1} \mathbf{A}_{\ell-1} + \cdots + \lambda \mathbf{A}_1 + \mathbf{A}_0)x = 0, \quad \mathbf{A}_\ell \in \mathbb{C}^{m \times m}$$

then the problem is linearized to

$$\mathbf{A}z = \lambda \mathbf{B}z, \quad \mathbf{A}, \mathbf{B} \in \mathbb{C}^{\ell m \times \ell m} \quad (15)$$

where

$$\mathbf{A} = \begin{bmatrix} 0 & \mathbf{I} & 0 & \cdots & 0 \\ 0 & 0 & \mathbf{I} & \cdots & 0 \\ \vdots & \vdots & \ddots & \ddots & \vdots \\ \vdots & \vdots & \ddots & \ddots & \mathbf{I} \\ -\mathbf{A}_0 & -\mathbf{A}_1 & \mathbf{A}_2 & \cdots & -\mathbf{A}_{\ell-1} \end{bmatrix}, \quad \mathbf{B} = \begin{bmatrix} \mathbf{I} & & & & \\ & \mathbf{I} & & & \\ & & \cdots & & \\ & & & \mathbf{I} & \\ & & & & -\mathbf{A}_\ell \end{bmatrix}$$

and the relation between x and z is given by $z = (x^T, \lambda x^T, \dots, \lambda^{\ell-1} x^T)^T$. $\mathbf{B}^{-1}\mathbf{A}$ is a block companion matrix of the PEP. The generalized eigenvalue problem of Eq. (15) can be solved by the QZ algorithm, iterative method, Jacobi–Davidson method or the rational Krylov method. Each one of these has its own advantages and deficiencies, however, the QZ algorithm is the most powerful method for small to moderate sized problems and hence for the present problem, as the order of the matrices \mathbf{A} and \mathbf{B} is not large ($\ell = 4, m = 3$). The computation can be performed by the subroutines available in LAPACK (xGGEV and xGGES group).

In both of these methods, eigenvalue solver is employed, where for QZ algorithm the cost of computation is $\sim 30n^3$ and extra $\sim 16n^3$ for eigenvector computation (n is the order of the matrix). Since, the order of the companion matrix in the second method is three times that of first method, the cost is 27 times more, which is significant as this computation is to be performed $N \times M$ times. Further, since $\Psi(k)$ is not regular, there are infinite eigenvalues and caution should be exercised in rejecting those roots. However, the second method is advantageous because it obviates the necessity of obtaining the lengthy expressions of C_i in Eq. (14).

In the subsequent computation, both the methods are investigated for their effectiveness. It is found that for a single computation, the companion matrix method takes 0.03 s of CPU time, 0.0661 s of real time and 6991 floating point operations (*flops*), whereas, the PEP method takes 0.02 s of CPU time, 0.0686 s of real time and 27,6735 *flops*, where all this computation is done in SUN Solaris workstation. Thus, the PEP method is faster than the companion matrix method although significantly large *flops* are involved. In the present SPE formulation, wavenumbers can be computed by any one of the discussed methods, which depends upon users choice. However, in the companion matrix method, although the expressions of C_i are manageable, they are not given here because of their complexity.

2.3. Computation of wavenumber

The polynomial governing the wavenumbers (Eq. (14)) is solved by considering a graphite–epoxy (Gr.–Ep.) (AS/3501) plate of following material properties.

$$\begin{aligned} E_1 &= 144.48 \text{ GPa}, & E_2 &= 9.63 \text{ GPa}, & E_3 &= 9.63 \text{ GPa}, \\ G_{23} &= 4.128 \text{ GPa}, & G_{13} &= 4.128 \text{ GPa}, & G_{12} &= 4.128 \text{ GPa}, \\ \nu_{23} &= 0.3, & \nu_{13} &= 0.02, & \nu_{12} &= 0.02 \\ \rho &= 1389 \text{ kg/m}^3 & h_0 &= 1.0 \text{ mm} & N_\ell &= 10, \end{aligned}$$

where h_0 is the thickness of each layer and N_ℓ is the total number of layers. Further, an asymmetric ply-stacking sequence is considered ([0_s/90_s]). The Y wavenumber, η_m is fixed at 50 for all the wavenumber computation. The real and imaginary part of the wavenumbers are shown in Figs. 2 and 3, respectively. The points in the abscissa marked by 1, 2 and 3 denote the frequencies where real wavenumbers become imaginary and vice-versa. These frequencies are called the cut-off frequencies and they are at 5.3, 13.8 and 60 kHz. Two roots are equal before point 1, and they are denoted by $k_{1,2}$. Thus, before point 1, there are only four nonzero real roots ($\pm k_{1,2}$) and eight nonzero imaginary roots ($\pm k_{1,2}, \pm k_3$ and $\pm k_4$). After point

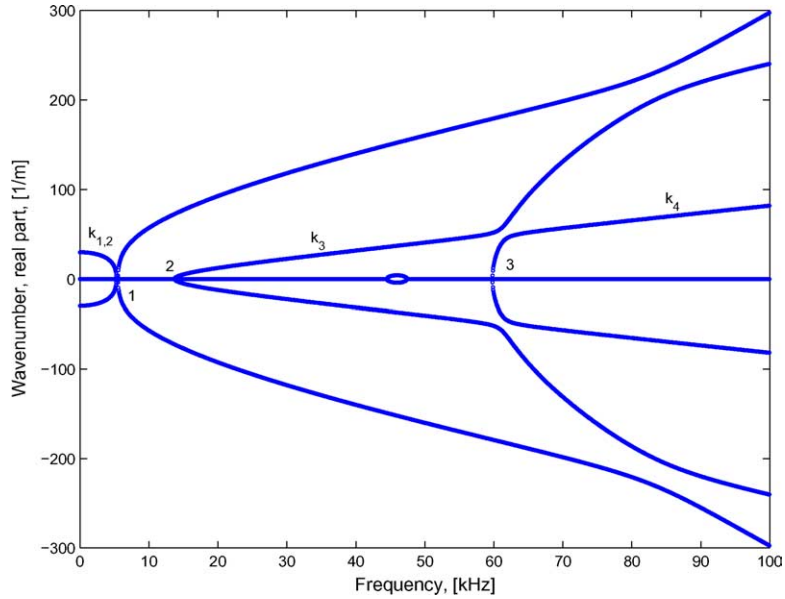


Fig. 2. Real part of wavenumbers, asymmetric sequence.

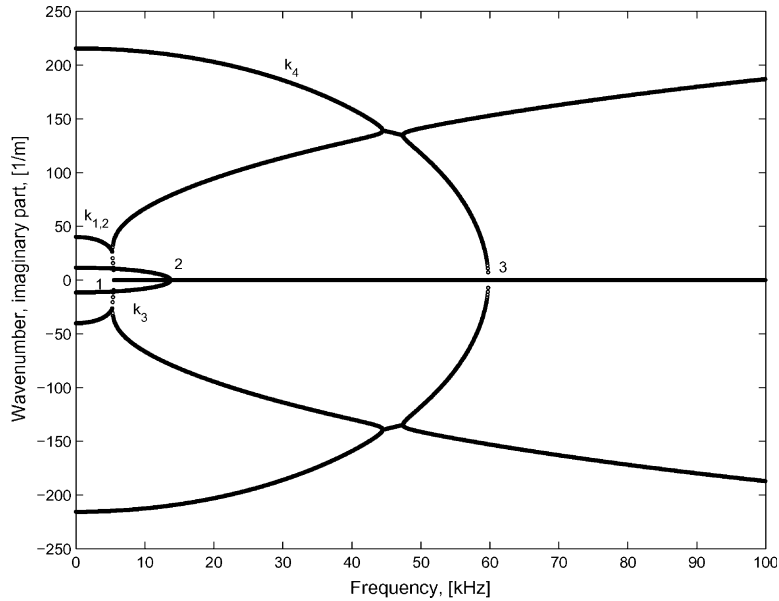


Fig. 3. Imaginary part of wavenumbers, asymmetric sequence.

1, one of the $k_{1,2}$ becomes pure real and another one becomes pure imaginary and it is the only imaginary root at high frequency. These roots correspond to the bending mode, w . It can be further noticed that before point 1, these wavenumbers, ($k_{1,2}$) are simultaneously possessing both real and imaginary parts, which implies these modes are attenuated while propagating. Thus, there exists inhomogeneous wave in anisotropic composite plate, [36]. The points marked by 2 and 3 are the two cut-off frequencies, since the roots

k_3 and k_4 become real at this point from their imaginary values. These roots correspond to the inplane motion, i.e., u and v displacements.

The cut-off frequencies can be obtained from Eq. (14) by letting $k = 0$ and solving for ω_n .

The governing equation for the cut-off frequency becomes

$$a_0 w_n^6 + a_1 w_n^4 + a_2 w_n^2 + a_3 = 0, \quad (16)$$

where a_i are material property and wavenumber η_m dependent coefficients and are given in Appendix A. When Eq. (16) is solved for different η_m , the variation of the cut-off frequencies with η_m can be obtained. This variation is given in Fig. 4. As is shown in the figure, variation of the cut-off frequency for the bending mode, $\omega_{1,2}$, follows a nonlinear pattern, whereas, the other two are increasing linearly. Although apparently not evident from this figure, a close inspection will reveal that the pattern for ω_3 is same for both symmetric and unsymmetric cases. Since, it is the magnitude of A_{12} that has not changed with plyangle, it can be concluded that ω_3 is proportional to the ratio of $\sqrt{A_{12}/\rho}$. Further, there is no variation in $\omega_{1,2}$ for changing ply-stacking, whereas, for ω_4 , the effect is maximum. Thus, with the help of this figure, the location of the points 1, 2 and 3 in Figs. 2 and 3 can be explained.

Once, the wavenumbers are known, computation of the eigenvectors are performed by the SVD technique. These two are essential for the SE formulation, which is taken up next. Two different elements are formulated in this study, one with doubly-bounded geometry and the other one with half-space geometry.

2.4. The finite plate element

The geometry and the degrees of freedom (d.o.f.) of the semi-infinite plate element is shown in Fig. 1. It has four d.o.f., three displacement in three coordinate direction and one rotational d.o.f. about the Y -axis. Thus, there are total eight d.o.f. per element, which are the nodal unknowns. From the theory of ODE, the displacement at any x coordinate of the plate (in the frequency wavenumber domain) can be written as a linear combination of all its solution given by

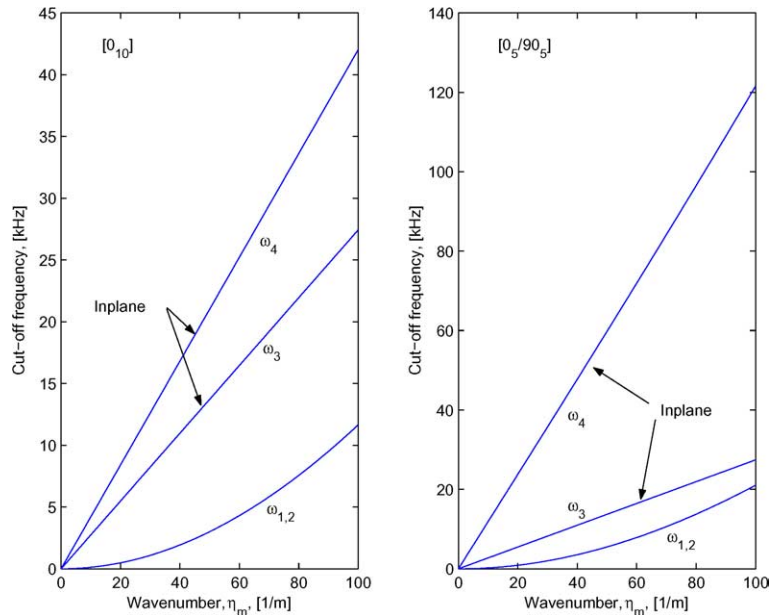


Fig. 4. Variation of cut-off frequency with η_m .

$$\tilde{\mathbf{u}} = \sum_{i=1}^8 a_i \phi_i e^{-jk_i x}, \quad \tilde{\mathbf{u}} = \{\tilde{u}, \tilde{v}, \tilde{w}\}^T, \quad \phi_i \in \mathbb{C}^{3 \times 1},$$

where ϕ_i s are the elements of the null space of the Ψ , obtained by the SVD method. Also note that, $\phi_i e^{-jk_i x}$, $i = 1, \dots, 8$ are the partial waves as discussed in Section 1. The a_i s are the unknown constants, which must be expressed in terms of the nodal variables. This step can be viewed as the transformation from the generalized coordinate to the physical coordinate.

To do so, let us write the displacement field in a matrix-vector multiplication form

$$\tilde{\mathbf{u}} = \begin{Bmatrix} \hat{u}(x, \omega_n) \\ \hat{v}(x, \omega_n) \\ \hat{w}(x, \omega_n) \end{Bmatrix} = \begin{bmatrix} \phi_{11} & \cdots & \phi_{18} \\ \phi_{21} & \cdots & \phi_{28} \\ \phi_{31} & \cdots & \phi_{38} \end{bmatrix} \begin{bmatrix} e^{-jk_1 x} & 0 & \cdots & 0 \\ 0 & e^{-jk_2 x} & \cdots & 0 \\ \vdots & \ddots & \ddots & \vdots \\ 0 & \cdots & \cdots & e^{-jk_8 x} \end{bmatrix} \{\mathbf{a}\},$$

where $k_{p+4} = -k_p$, ($p = 1, \dots, 4$) and the elements of ϕ_i are written as ϕ_{pi} , ($p = 1, \dots, 3$). In concise notation above equation becomes

$$\{\tilde{\mathbf{u}}\}_{n,m} = [\Phi]_{n,m} [\Lambda(x)]_{n,m} \{\mathbf{a}\}_{n,m}, \quad (17)$$

where n, m is introduced in the subscript to remind that all these expressions are evaluated at a particular value of ω_n and η_m . The $[\Lambda(x)]_{n,m}$ is a diagonal matrix of order 8×8 whose i th element is $e^{-jk_i x}$. The $[\Phi]_{n,m} = [\phi_1 \cdots \phi_8]$ is also called the amplitude ratio matrix. The $\mathbf{a}_{n,m}$ is a vector of eight unknown constants to be determined. These unknown constants are expressed in terms of the nodal displacements by evaluating Eq. (17) at the two nodes i.e., at $x = 0$ and $x = L$. In doing so, we get

$$\{\hat{\mathbf{u}}\}_{n,m} = \begin{Bmatrix} \tilde{\mathbf{u}}_1 \\ \tilde{\mathbf{u}}_2 \end{Bmatrix}_n = [\mathbf{T}_1]_{n,m} \{\mathbf{a}\}_{n,m}, \quad (18)$$

where $\tilde{\mathbf{u}}_1$ and $\tilde{\mathbf{u}}_2$ are the nodal displacements of node 1 and node 2, respectively. The expression for $[\mathbf{T}_1]_{n,m}$ is given in Appendix B.

Before advancing, it is to be noted that the element has edges parallel to the Y -axis, hence at the plate boundary $n_x = \pm 1$ and $n_y = 0$. These relations are to be utilized in the force-displacement relation. Using the force boundary conditions Eqs. (7)–(9), the force vector $\{\mathbf{f}\}_{nm} = \{\bar{N}_{xx}, \bar{N}_{yy}, \bar{V}_x, \bar{M}_{xx}\}_{n,m}$ can be written in terms of the unknown constants $\{\mathbf{a}\}_{n,m}$ as $\{\mathbf{f}\}_{n,m} = [\mathbf{P}]_{n,m} \{\mathbf{a}\}_{n,m}$. When the force vector is evaluated at node 1 and node 2, (substituting $n_x = \pm 1$) nodal force vectors are obtained and can be related to $\{\mathbf{a}\}_{n,m}$ as

$$\{\hat{\mathbf{f}}\}_{n,m} = \begin{Bmatrix} \tilde{\mathbf{f}}_1 \\ \tilde{\mathbf{f}}_2 \end{Bmatrix}_{n,m} = \begin{bmatrix} \mathbf{P}(0) \\ \mathbf{P}(L) \end{bmatrix}_{n,m} \{\mathbf{a}\}_{n,m} = [\mathbf{T}_2]_{n,m} \{\mathbf{a}\}_{n,m}. \quad (19)$$

Eqs. (18) and (19) together yield the relation between the nodal force and nodal displacement vector at frequency ω_n and wavenumber η_m as

$$\{\hat{\mathbf{f}}\}_{n,m} = [\mathbf{T}_2]_{n,m} [\mathbf{T}_1]_{n,m}^{-1} \{\hat{\mathbf{u}}\}_{n,m} = [\mathbf{K}]_{n,m} \{\hat{\mathbf{u}}\}_{n,m}, \quad (20)$$

where $[\mathbf{K}]_{n,m}$ is the dynamic stiffness matrix at frequency ω_n and wavenumber η_m of order 8×8 . Explicit form of the matrix $[\mathbf{T}_2]_{n,m}$ is given in Appendix B.

2.5. Semi-infinite or throw-off plate element

For the infinite domain element, only the forward propagating modes are considered. The displacement field (at frequency ω_n and wavenumber η_m) becomes

$$\{\tilde{\mathbf{u}}\}_{n,m} = \sum_{m=1}^4 \phi_m e^{-jk_m x} a_m = [\Phi]_{n,m} [\Lambda(x)]_{n,m} \{\mathbf{a}\}_{n,m},$$

where $[\Phi]_{n,m}$ and $[\Lambda(x)]_{n,m}$ is now of order 4×4 . The $\{\mathbf{a}\}_{n,m}$ is a vector of four unknown constants. Evaluating above expression at node 1 ($x = 0$), nodal displacements are related to these constants through the matrix $[\mathbf{T}_1]_{n,m}$ as

$$\{\hat{\mathbf{u}}\}_{n,m} = \{\tilde{\mathbf{u}}_1\}_{n,m} = [\Phi]_{n,m} [\Lambda(0)]_{n,m} \{\mathbf{a}\}_{n,m} = [\mathbf{T}_1]_{n,m} \{\mathbf{a}\}_{n,m}, \quad (21)$$

where $[\mathbf{T}_1]_{n,m}$ is now a matrix of dimension 4×4 . Similarly, the nodal forces at node 1 can be related to the unknown constants as

$$\{\hat{\mathbf{f}}\}_{n,m} = \{\tilde{\mathbf{f}}\}_{n,m} = [P(0)]_n \{\mathbf{a}\}_{n,m} = [\mathbf{T}_2]_{n,m} \{\mathbf{a}\}_{n,m}. \quad (22)$$

Using Eqs. (21) and (22), nodal forces at node 1 are related to the nodal displacements at node 1 as

$$\{\hat{\mathbf{f}}\}_{n,m} = [\mathbf{T}_2]_{n,m} [\mathbf{T}_1]_{n,m}^{-1} \{\hat{\mathbf{u}}\}_{n,m} = [\mathbf{K}]_{n,m} \{\hat{\mathbf{u}}\}_{n,m}, \quad (23)$$

where $[\mathbf{K}]_{n,m}$ is the element dynamic stiffness matrix of dimension 4×4 at frequency ω_n and wavenumber η_m . The $[\mathbf{T}_1]_{n,m}$ and $[\mathbf{T}_2]_{n,m}$ are the first 4×4 truncated part of the matrices $[\mathbf{T}_1]_{n,m}$ and $[\mathbf{T}_2]_{n,m}$ of the finite plate element.

2.6. Prescription of boundary conditions

Essential boundary conditions are prescribed in the usual way of FE methods, where simply the nodal displacements are arrested or released depending upon the nature of the boundary conditions. The applied forces or moments are to be prescribed at the nodes. It is assumed that the forcing function (for symmetric loading) can be written as

$$F(x, y, t) = \delta(x - x_j) \left(\sum_{m=1}^M a_m \cos(\eta_m y) \right) \left(\sum_{n=0}^{N-1} \hat{f}_n e^{-j\omega_n t} \right),$$

where δ denotes the Dirac delta function, x_j is the X coordinate of the point where load is applied and the x dependency is fixed by suitably choosing the node where the load is prescribed. No variation of load along X direction is allowed in this analysis. The \hat{f}_n are the Fourier transform coefficients of the time dependent part of the load, which are computed by FFT and the a_m are the Fourier series coefficients of the y -dependent part of the load.

There are two summations involved in the solution and two associated windows, one in time, T and one in space, L_Y . The discrete frequencies ω_n and discrete horizontal wavenumber η_m are related to these windows by the number of data N and M chosen in each summation, i.e.

$$\omega_n = 2n\pi/T = 2n\pi/(N\Delta t), \quad \eta_m = 2(m-1)\pi/L_Y = 2(m-1)\pi/(M\Delta x),$$

where Δt and Δx are the temporal and spatial sample rate, respectively.

3. Numerical examples

The developed spectral element is validated first by comparing its accuracy with conventional 2D plate FE. ply-angle on the mechanical response is studied. Next, a plate with ply-drop is studied to show the efficiency of the present element in modeling complex and computationally expensive structures. Finally,

Lamb wave propagation in anisotropic plate is captured and effect of axial–flexural coupling on Lamb wave is demonstrated.

3.1. Verification of the SPE

The same material, Gr.–Ep. (AS/3501), which was taken earlier in the study of wavenumber is taken in this example. Both symmetric and asymmetric ply-sequences are considered in this study. The plate is 1.0 m long in Y direction (L_Y) and 0.3 m in X direction (i.e., the propagation direction). Each laminae is 1 mm thick and 10 such layers are taken. The beam is fixed at one edge and free at the other edge, where an impact load is applied both in axial (X) and transverse (Z) direction (see Fig. 5). The load is of unit magnitude and very short duration (150 μ s) and has a high frequency content of about 46 kHz. The load pattern, both in time and frequency domain, is shown in Fig. 6.

When the plate is modeled by the developed SPE, only one element is required, which generates a dynamic stiffness matrix of size $[4 \times 4]$. The load is transformed in frequency domain by the FFT, where 8192 sampling points are used. This large number of FFT points is taken to avoid wrap around problem, which induces periodicity in the solution and thus, hinders decrement of the wave amplitude at the edge of time window. This problem is inherent to FFT as finite number of points is used. Although 8192 sample points are taken, analysis is performed only up to the Nyquist frequency as the time domain data is real. Hence, the dynamic stiffness matrix is formulated and the system of four equations is solved for 4096 times. In comparison, the FE model of the plate requires atleast 3000 four noded plate element. This mesh renders a system size of $[18,300 \times 312]$, where 18,300 is the number of equations and 312 is the half-bandwidth. To get the time history data, the Newmark time integration is adopted with a time increment of 1 μ s. The system matrix is decomposed (LU factorization) at the beginning of the time integration and is back-substituted at each time step. Thus, to get a time history upto 5000 μ s, 500 back substitutions need to be performed on this large matrix and the requirement of the computational resource is many times larger than the requirement of the SE analysis.

For symmetric ply sequence, $[0_{10}]$, there is no coupling between the axial and bending motions. The load is first applied in axial direction and axial velocity at the impact point is measured and plotted in Fig. 7 along with the FE response. As the figure suggests the response matches well with the FE solution. The initial waveform is the incident pulse, which travels 0.3 m distance and gets reflected and shows up again at around 160 μ s (the inverted peak). Subsequently there are multiple reflections from the free and fixed end. It is to be noted that the reflected wave from the free end maintains its sign, whereas, in the case of fixed end sign change occurs. At large time, however, difference between the SPE response and the FE response increases, which is due to the approximate nature of the mass distribution in the FE model.

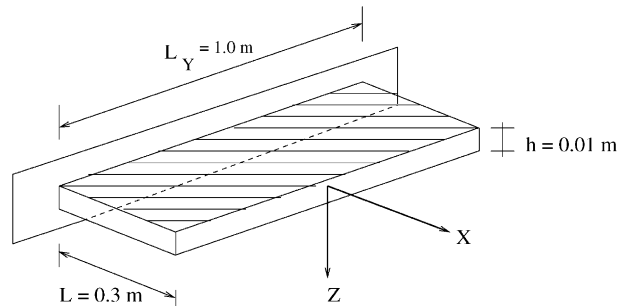


Fig. 5. Model for verification study.

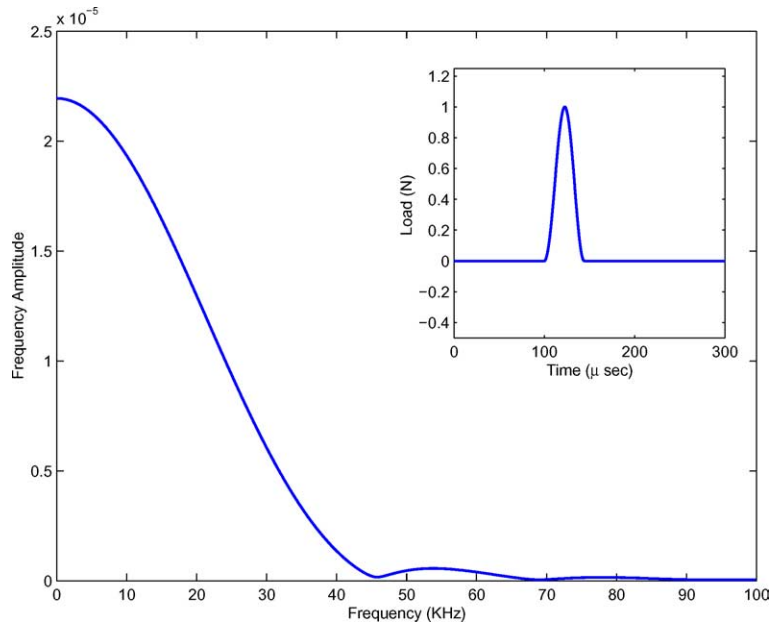


Fig. 6. Load applied to the examples 1-4 (Sections 3.1-3.4).

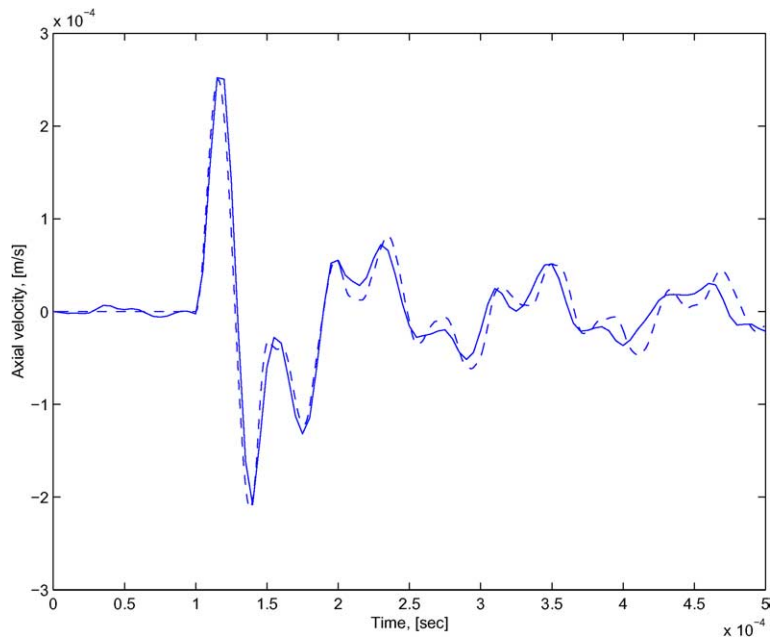


Fig. 7. Axial velocity for symmetric layup: (solid line) SPE and (dashed line) 2D FEM.

The same load is applied again at the free end in transverse direction and the transverse velocity at the impact point is measured and plotted in Fig. 8. In this case also, good agreement between SPE and FE

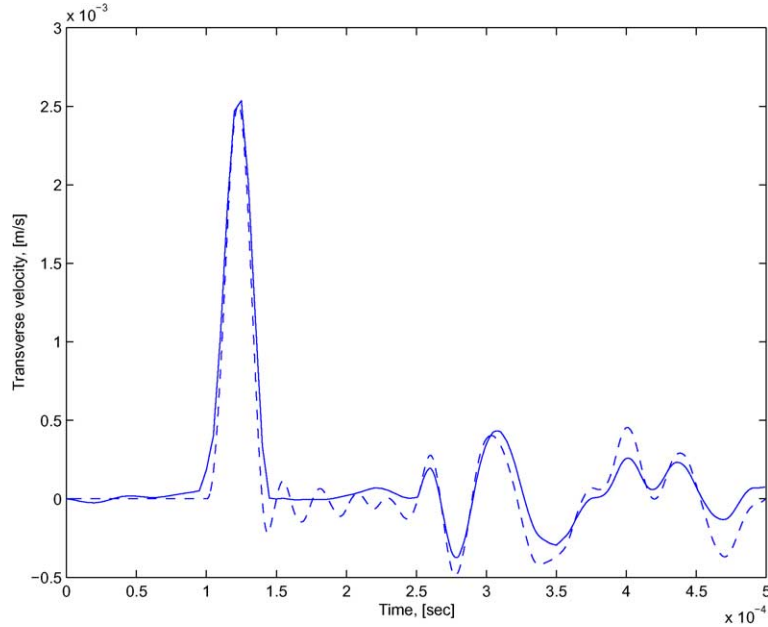


Fig. 8. Transverse velocity for symmetric layup: (solid line) SPE and (dashed line) 2D FEM.

solutions is evident. The small undulations after $150 \mu\text{s}$ actually indicates inadequacy of the number of FEs. The peak at $100 \mu\text{s}$ is again the incident pulse and multiple waveforms at around $250 \mu\text{s}$ are the reflected waves from the boundary. Thus bending speed is much slower compared to the axial speed.

Next, asymmetric ply-sequence is considered. The load is applied first in X direction and X velocity at the impact point is measured and plotted in Fig. 9. Like in the previous studies, here also satisfactory agreement occurs between the SPE and FE analyses. Comparing these responses with that of Fig. 7, it can be concluded that the amplitude is increased and the axial speed is decreased considerably in this case (as the reflection from the fixed end comes later than the symmetric case). This is because the overall stiffness of the structure in X direction is decreased in this asymmetric ply-sequence.

Subsequently, the load is applied in transverse direction. As the ply-sequence is asymmetric, this load excites both axial and transverse component of the displacement field. They are plotted in Figs. 10 and 11, respectively. In both the figures, SPE solution is comparable with FE solutions. Fig. 10, in comparison to Fig. 8 suggests that there is no change in the peak magnitude in the symmetric and asymmetric cases. However, the bending speed is altered (decreased) considerably and the reflection from the boundary comes at around $300 \mu\text{s}$ (which was previously $250 \mu\text{s}$). Fig. 11 shows the variation of axial velocity. As the figure suggests, the velocity has magnitude one order less than the axial or bending speeds. There are two peaks in this history, the one at $200 \mu\text{s}$ corresponds to the axial mode and the peak at $350 \mu\text{s}$ corresponds to the bending mode.

Overall, this example shows the accuracy and efficiency of the present spectral element formulation in comparison to the regular FE analysis.

3.2. Wave propagation in plate with ply-drop

There are several instances when a composite structure need to be tapered for economy or other service requirements, which is achieved by providing ply-drops. This structure is obtained by reducing the number

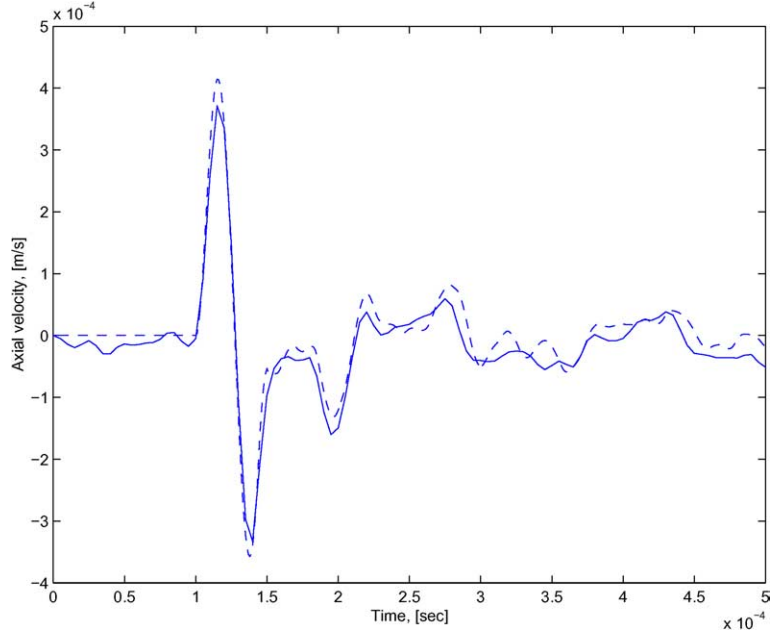


Fig. 9. Axial velocity for asymmetric layup: (solid line) SPE and (dashed line) 2D FEM.

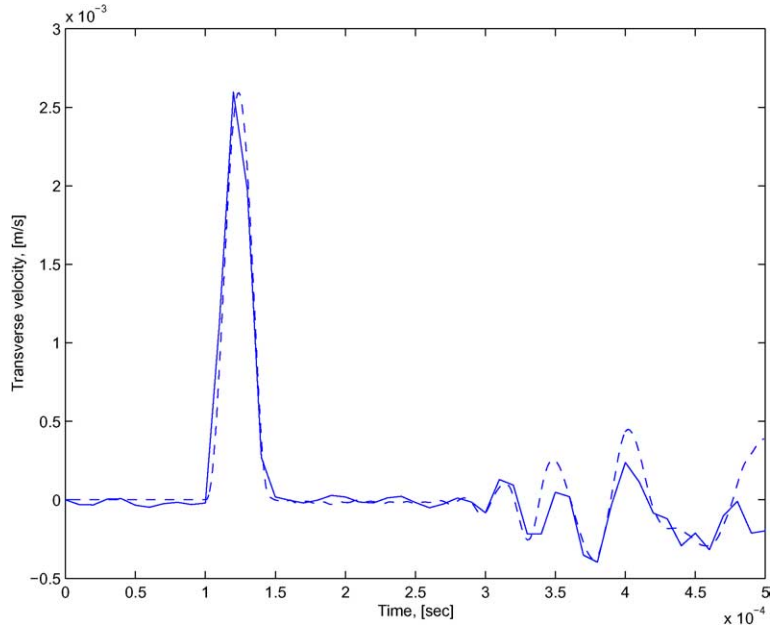


Fig. 10. Transverse velocity for asymmetric layup: (solid line) SPE and (dashed line) 2D FEM 27.

of laminae at certain intervals, which depend upon the load distribution through the structure. The present SPE can model this kind of structure easily and thus analysis of ply-dropped plate subjected to impulse loading is quite viable.

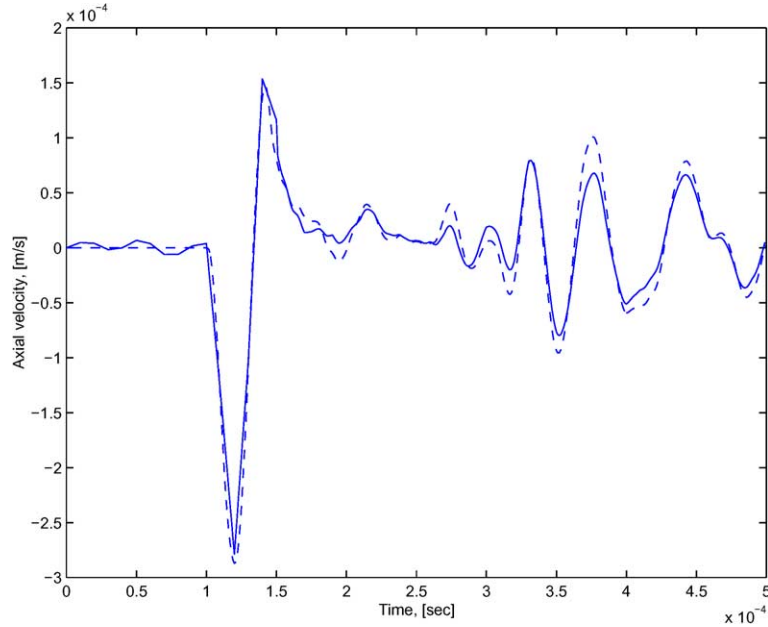


Fig. 11. Axial velocity for asymmetric layup: (solid line) SPE and (dashed line) 2D FEM.

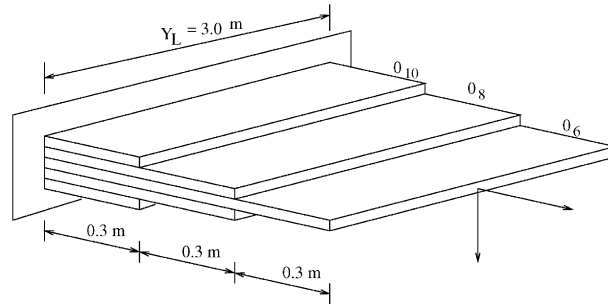


Fig. 12. Plate with ply-drop.

To this end the plate configuration shown in Fig. 12 is taken. The plate is made up of Gr.–Ep. (AS/3501) fibre composites and is 3.0 m long in Y direction and 0.9 m in X direction. It is fixed at one end and free at the other edge. The material properties are as taken before and each laminae is 1.0 mm thick. The plate is divided into three regions along X direction. From the fixed end to 0.3 m, there are 10 layers in the plate. For the next 0.3 m, the plate is having eight laminae and the last 0.3 m is having six laminae. The plate is modeled with three finite SPEs, which results in a system size of 12×12 .

The plate is impacted at the mid-point of the free end by a concentrated load whose time dependency is same as taken previously, i.e., as given in Fig. 6. The load is first applied in X direction and the X velocity is measured at the impact point. The measured velocity history is plotted in Fig. 13. The same structure is also analysed for uniform ply-stacking (10 layers) and the result is superimposed in the same figure. It is evident from the figure that ply-drop affects the stiffness of the plate considerably, as there is an increment in the maximum amplitude of about 90%. This reduction of stiffness is also visible in the reflection from the

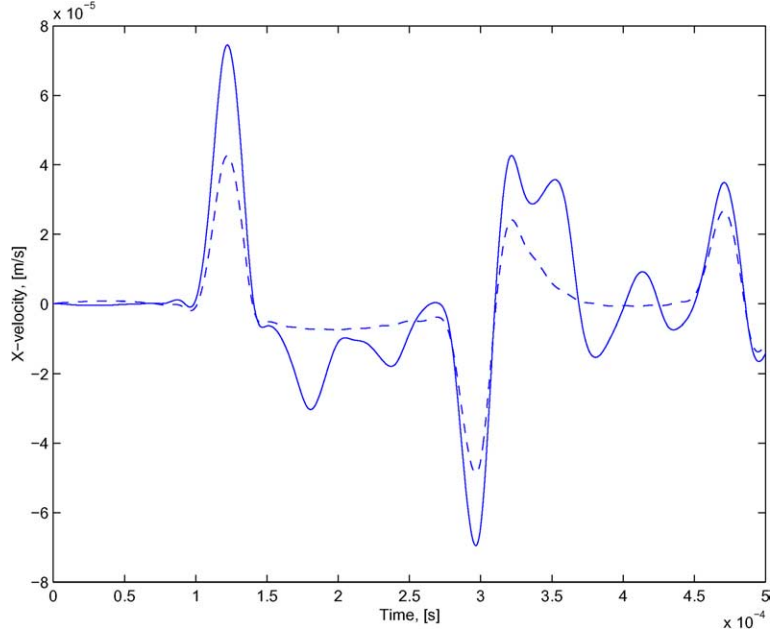


Fig. 13. Variation of axial velocity: (solid line) plydrop and (dashed line) uniform plate.

boundary. The reflection from the boundary appears at the same instance in both the cases, which indicates that there is not much alteration in group speed due to ply-drop. However, there are two extra reflections (inverted peaks at around $175 \mu\text{s}$ and $240 \mu\text{s}$) in the response from the ply-drop plate before the arrival of the boundary reflection, which are originated at the ply-drop junctions due to mismatch in impedance.

Next, the plate is impacted at the same point in the Z direction and the Z velocity is measured at the same point. Simultaneously, the response of the uniform plate is also plotted in Fig. 14. As noticed before, there is considerable difference in the peak amplitudes (almost a factor of 2), which follows the same pattern of axial velocity history. The extra reflections originated at the interfaces are also visible (starting at around $250 \mu\text{s}$), which are not present in the uniform plate response. However, there is no deviation in the arrival time of the boundary reflection, which is denoting the closeness of the bending group speed of in both the cases.

Overall, this example shows the efficiency of the present element in modeling structures with discontinuity and bringing out the essential dynamic characteristics.

3.3. Propagation of Lamb wave

The final example is the propagation of Lamb wave in a Gr.-Ep. (AS/3501) plate with the same material properties as taken before. The propagating distance is taken as 2.0 m and to get rid of the boundary reflections, two throw-off SPEs are used. In between, the finite plate is modeled with four SPEs, which together with the throw-off elements generate a system size of $[16 \times 16]$. Lamb waves are generated in this plate by applying a tone burst signal with centre frequency of 50 kHz. Three laminae sequences are considered, one symmetric, $[0_{10}]$, and two asymmetric, $[0_5/45_5]$ and $[0_5/90_5]$.

First the load is applied in X direction and both X and Z velocity histories are plotted in Fig. 15. The figure shows that the first symmetric (s_0) and anti-symmetric (a_0) modes are captured by the plate element. This is expected, since the plate is formulated based on the CLPT. For the symmetric laminate, there is no

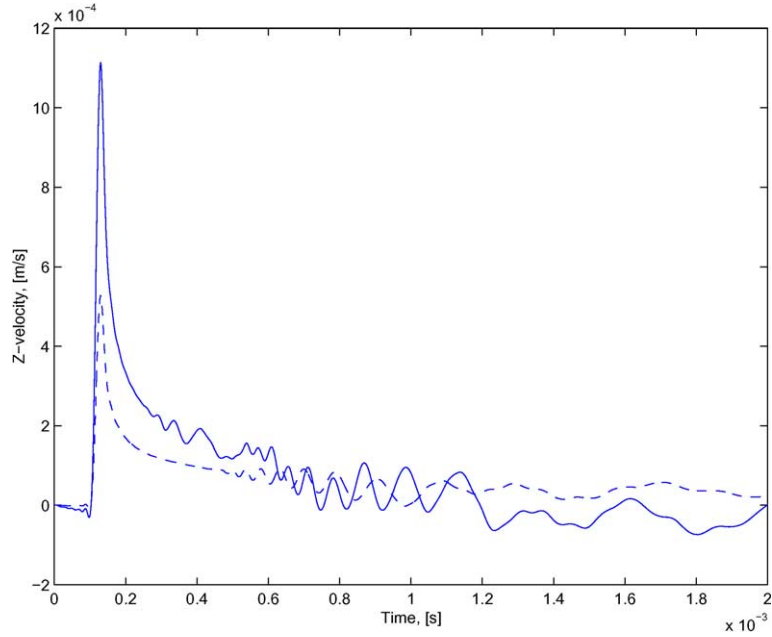


Fig. 14. Variation of transverse velocity: (solid line) plydrop and (dashed line) uniform plate.

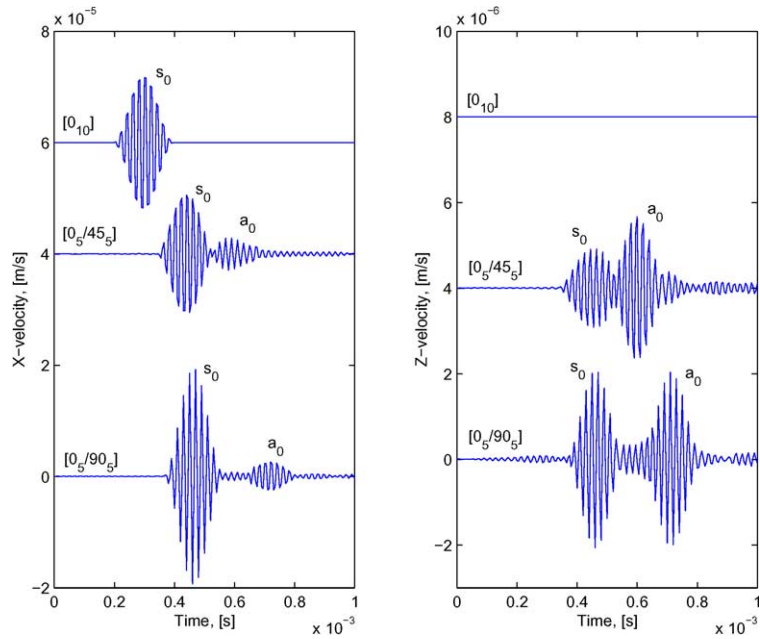


Fig. 15. Lamb wave due to X -load, profiles are shifted for clarity.

axial bending coupling and the X velocity history shows only the axial mode (s_0). However, for increasing coupling, the bending mode, a_0 , appears in the X velocity history, as is shown in the left subfigure. The fig-

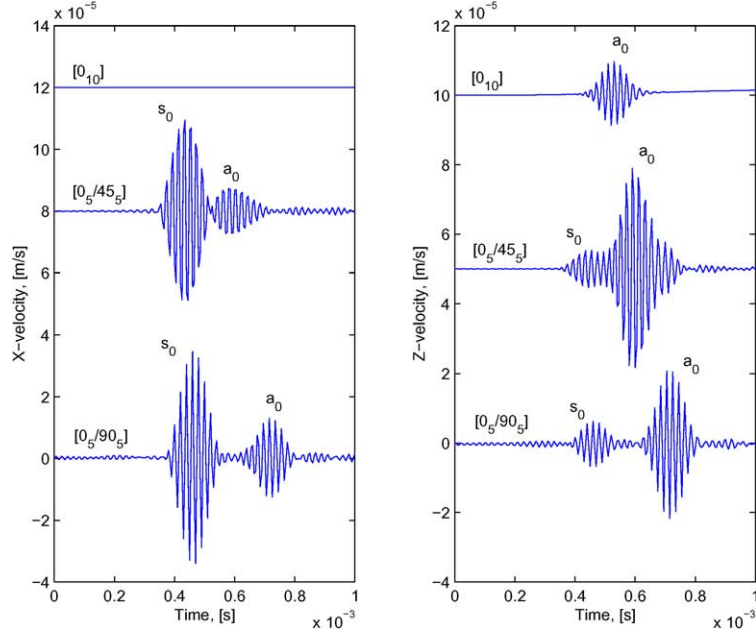


Fig. 16. Lamb wave due to Z-load, profiles are shifted for clarity.

ure also shows the relative movement of the modes, which clearly shows that the Lamb wave speed is maximum for $[0_{10}]$ sequence and minimum for $[0_5/90_5]$ sequence, for both s_0 and a_0 modes. The change in the s_0 mode speed is more between $[0_{10}]$ and $[0_5/45_5]$ case, compared to the change between $[0_5/45_5]$ and $[0_5/90_5]$ case. For transverse velocity history (plotted in the right subfigure), as expected, there is no response for symmetric ply-sequence (since there is no coupling). However, for asymmetric lay-up, both the bending and stretching modes are present. Further, variation of the group speed for a_0 mode (shown by the movement of the a_0 blobs) is easily detectable for varying asymmetry.

Next the load is applied in Z direction and both X and Z velocity histories are plotted in Fig. 16. The left subfigure shows the variation of X velocity. Again in this case, symmetric laminate generates no axial response, which starts coming only for asymmetric ply-sequences. As the figure suggests, for asymmetric lay-up, energy is concentrated more in s_0 mode (higher amplitude). Also, the group speed variation is nominal for s_0 mode, whereas, detectable variation can be observed for the a_0 mode. The right subfigure shows the variation of the Z velocity. As is seen in the figure, symmetric laminates are devoid of s_0 mode, which shows up only at the asymmetric ply-stacking. The wave energy is now concentrated more in the bending mode (a_0), as the relatively large amplitude suggests.

This example shows the possible application of the present SPE for modeling and simulation of Lamb wave propagation in composite laminate.

4. Conclusion

A spectral element is developed by exactly solving the governing partial differential equations of CLPT in frequency–wavenumber domain. The element is formulated using robust algorithms of SVD and PEP, which minimize human intervention and reduce the possibility of human error. The variation of wavenumber is obtained which reveals the inhomogeneous nature of the propagating wave in CLPT. The element

efficiently captures the wave solution of layered anisotropic plate subjected to impact loading. The cost of computation is many order less than what any conventional FE analysis incurs. The element is used to model complex structures like folded plate and plate with ply-drop, where the responses are capturing the essential features of the propagating wave. Effect of ply-sequence is demonstrated in the simple plate and folded plate structure. Lamb waves are captured and variation of the first symmetric and anti-symmetric modes with laminae sequence is demonstrated.

Appendix A

The matrices, \mathbf{A}_ℓ in Eq. (13) are

$$\mathbf{A}_0 = \begin{bmatrix} -A_{66}\eta_m^2 + I_0w_n^2 & 0 & 0 \\ 0 & -A_{22}\eta_m^2 + I_0w_n^2 & -B_{22}\eta_m^3 + I_1w_n^2\eta_m \\ 0 & -B_{22}\eta_m^3 + I_1w_n^2\eta_m & -D_{22}\eta_m^4 + I_0w_n^2 + I_2w_n^2\eta_m^2 \end{bmatrix},$$

$$\mathbf{A}_1 = \begin{bmatrix} 0 & -j\eta_m(A_{12} + A_{66}) & -j\eta_m^2(B_{12} + 2B_{66}) + jI_1w_n^2 \\ j\eta_m(A_{12} + A_{66}) & 0 & 0 \\ j\eta_m^2(B_{12} + 2B_{66}) - jI_1w_n^2 & 0 & 0 \end{bmatrix},$$

$$\mathbf{A}_2 = \begin{bmatrix} -A_{11} & 0 & 0 \\ 0 & -A_{66} & -\eta_m(B_{12} + 2B_{66}) \\ 0 & -\eta_m(B_{12} + 2B_{66}) & -\eta_m^2(2D_{12} + 4D_{66}) + I_2w_n^2 \end{bmatrix},$$

$$\mathbf{A}_3 = \begin{bmatrix} 0 & 0 & -jB_{11} \\ 0 & 0 & 0 \\ jB_{11} & 0 & 0 \end{bmatrix},$$

$$\mathbf{A}_4 = \begin{bmatrix} 0 & 0 & 0 \\ 0 & 0 & 0 \\ 0 & 0 & -D_{11} \end{bmatrix}.$$

The coefficients in Eq. (16) ($\eta = \eta_m$) are

$$a_0 = I_0^2I_2\eta^2 + I_0^3 - I_0I_1^2I_2,$$

$$a_1 = -I_0^2D_{22}\eta^4 - I_0^2(A_{22} + A_{66})\eta^2 - I_0I_2\eta^4(A_{66} + A_{22}) + A_{66}\eta^4I_1^2 + 2I_0B_{22}\eta_4I_1,$$

$$a_2 = -I_0B_{22}^2\eta^6 + A_{66}\eta^4A_{22}I_0 + A_{66}\eta^6I_0D_{22} - 2A_{66}\eta^6B_{22}I_1 + I_0A_{22}\eta^6D_{22} + A_{66}\eta^6A_{22}I_2,$$

$$a_3 = A_{66}\eta^8(-A_{22}D_{22} + B_{22}^2).$$

Appendix B

The matrix $[\mathbf{T}_1]_{n,m}$ in Eq. (18) is given as

$$T_1(m, n) = \Phi(m, n), \quad m = 1, \dots, 3, n = 1, \dots, 8$$

$$T_1(m, n) = -jk_p\Phi(m - 4, p)e^{-jk_nL}, \quad m = 5, \dots, 7, n = 1, \dots, 8$$

$$T_1(4, n) = -jk_n\Phi(3, n), \quad n = 1, \dots, 8$$

$$T_1(8, n) = -jk_n\Phi(7, n), \quad n = 1, \dots, 8$$

The matrix $[\mathbf{T}_2]_{n,m}$ in Eq. (18) is given as ($n = 1, \dots, 8$)

$$\begin{aligned}
T_2(1, n) &= jk_n A_{11} \Phi(1, n) - \eta A_{12} \Phi(2, n) - k_n^2 B_{11} \Phi(3, n) - \eta^2 B_{12} \Phi(3, n), \\
T_2(2, n) &= \eta A_{66} \Phi(1, n) + jk_n A_{66} \Phi(2, n) + 2jB_{66} k_n \eta \Phi(3, n), \\
T_2(3, n) &= k_n^2 B_{11} \Phi(1, n) + jB_{12} k_n \eta \Phi(2, n) + jk_n^3 D_{11} \Phi(3, n) + jD_{12} k_n \eta^2 \Phi(3, n) + 2\eta^2 B_{66} \Phi(1, n) \\
&\quad + 2jk_n \eta B_{66} \Phi(2, n) + 4jk_n \eta^2 D_{66} \Phi(3, n) \\
T_2(4, n) &= -jk_n B_{11} \Phi(1, n) + \eta B_{12} \Phi(2, n) + k_n^2 D_{11} \Phi(3, n) + \eta^2 D_{12} \Phi(3, n) \\
T_2(m, n) &= -T_2(m-4, n) e^{-jk_n L}, \quad m = 5, \dots, 8.
\end{aligned}$$

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