Polycrystalline Ni-Zn ferrite, with a well-defined composition, \( \text{Ni}_0.8\text{Zn}_{0.2}\text{Fe}_2\text{O}_4 \), synthesized by a low-temperature method showed the formation of a cubic ferrite phase with a crystallite size of \( \sim 15 \text{ nm} \) and saturation magnetization of \( M_s \approx 44 \text{ emu/g} \) at room temperature. When calcined at higher temperatures (up to \( 1200 \degree C \)) the magnetization increased continuously to \( M_s \approx 67 \text{ emu/g} \). To understand the magnetic nature of the cubic ferrite phase formed at a temperature as low as \( 80 \degree C \), \( ^{57} \text{Fe} \) Mössbauer spectra were recorded for samples annealed at three different temperatures, without any external magnetic field, and with an external field of \( H_{\text{ext}} = 5 \text{ T} \), at \( 4.2 \text{ K} \). The spectral parameters at room temperature, namely, isomer shift, quadrupole splitting and hyperfine field, confirmed the presence of ultrafine superparamagnetic crystallites of Ni-Zn ferrite. The Mössbauer spectra at \( 4.2 \text{ K} \) revealed spin relaxation effects resulting in very broad sextets, characteristic of ultrafine crystallites. The Mössbauer spectra recorded at \( 4.2 \text{ K} \) and \( H_{\text{ext}} = 5 \text{ T} \) showed well-resolved two-sextet pattern with characteristic hyperfine interaction parameters of the cubic ferrite phase.

1 Introduction

Nickel-zinc ferrite is a soft magnetic material having low magnetic coercivity and high resistivity values. The high electrical resistivity and excellent magnetic properties make this ferrite an automatic choice as a core material for power transformers in electronic and telecommunication applications in megahertz frequency regions [1, 2]. This ferrite is commonly produced by the conventional ceramic process, which involves high-temperature solid-state reaction between constituent oxide/carbonates. However, the method has some inherent drawbacks such as i) poor compositional control, ii) chemical inhomogeneity, iii) coarser particle size, iv) introduction of impurities during ball-milling/grinding and v) energy-intensive. In addition, the coarser and non-uniform particles, on compacting, results in the formation of voids or low-density areas in green compacts. On sintering, one ends up with non-reproducible products in terms of their magnetic performance parameters (rejection ratio is high). Wet chemical methods are being pursued to overcome these drawbacks and to produce ultra-fine, homogeneous and reproducible ferrite powders using aqueous solutions of salts of constituent ions [3–8]. Recently, microwave-hydrothermal synthesis of nano phase ferrites has been reported in the literature [9, 10]. In this paper, we report the magnetic properties and Mössbauer spectral studies of a Ni-Zn ferrite synthesized by a co-

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precipitation method at low temperatures. The chemically synthesized precursors produce ferrite powders at relatively low temperatures (≤ 600 °C) with greater reactivity and sinterability.

2 Experimental

Details of the synthesis procedures are discussed elsewhere in the literature [4–6]. A precipitate obtained from the co-precipitation technique was dried in air at 80 °C in an electrically heated oven. The ferrite powder thus obtained (sample A) was divided into six equal parts for calcination at higher temperatures. The calcinations were carried out at six different temperatures from 200 to 1200 °C at an interval of 200 °C and these calcined samples (designated as B-G) were used to study the effect of calcination temperature on the evolution of micro-structurally homogeneous single-phase ferrites and the related magnetic properties. The different samples were characterized by powder X-ray diffraction (XRD) using a Philips PW 1730 diffractometer with Cu-Kα radiation with Nickel filter (λ = 1.5428 Å), SEM using a Leica Cambridge 440 microscope, magnetic measurements, with variable temperatures and applied magnetic fields (80 K ≤ T ≤ 873 K, 0–15 kOe), using a EG & G PAR model 4500 vibrating sample magnetometer and ⁵⁷Fe-transmission Mössbauer spectroscopy at variable temperatures and applied magnetic field (4.2-300 K, 5 T) using a commercial Oxford cryostat. A standard least-square fitting program was used to derive Mössbauer hyperfine interaction parameters.

3 Results and discussion

Ni-Zn ferrite is a soft magnetic ceramic material that has the configuration (Zn₁₋ₓFeₓ)₃(Ni₁₋ₓFeₓ)₂O₄, where the subscripts A and B denote tetrahedral (A) and octahedral (B) sites in the AB₂O₄ spinel structure [1]. Every Fe ion occupying an A site is surrounded by 12 nearest neighbours (Ni or Fe ions) at B sites, and every Fe ion at the B site is surrounded by 6 nearest neighbours (Zn or Fe ions) at the A sites.
For the hyperfine interaction influencing the Mössbauer spectral lines and their line shapes, we take into our analysis the stronger A-B interactions rather than the A-A or B-B interactions. The different surrounding of a Fe site leads to a varying hyperfine field at each iron nucleus depending on the number of nearest Fe or Ni neighbours (A site) and Fe or Zn neighbours (B site).

The powder XRD patterns of the as-dried powder (A) and the samples calcined at different temperatures (B to G) are shown in Fig. 1. It is evident from the XRD pattern of sample A that a pure single-phase spinel is formed, as all the peaks match well with the characteristic reflections of Ni-Zn ferrite. The peaks are broad indicating the fine crystallite nature (≈ 16 nm) of the ferrite formed. For the calcined samples (B to G) also all the characteristics reflections of Ni-Zn ferrites are seen with increased intensity and sharpness. It implies progressive growth of crystallites and better crystallinity after calcining at higher temperatures (16–44 nm). This data is also supported by SEM studies on all samples.

The M-H curves of the different samples (A-G) are shown in Fig. 2. The ferrite formed at 80 °C (sample A) shows a continuous increase in the magnetization, and the interesting observation is that the 16 nm crystallites attained the magnetization of 40 emu/g at an applied field of 5 kOe. The other samples have attained much higher magnetization values at 5 kOe field, confirming the evolution of atomically and microstructurally well-defined ferrimagnetic phase at higher calcination temperatures. The maximum value obtained is 96% of the reported value for this composition. Curie temperature (Tc) is obtained as 480 °C, comparable to the literature value for this composition.

Figure 3 shows the 57Fe Mössbauer spectra of samples A and G, recorded at 300 and 4.2 K, as well as in the presence of an applied magnetic field of 5 T, at 4.2 K, in the direction parallel to the γ-rays. The Mössbauer spectrum of A at 300 K shows a very broad doublet due to the electron spin relaxation effect attributable to the superparamagnetic nature of the 16 nm ferrite powder. The non-lorentzian nature and the relatively sharp line of the doublet at lower relative velocity indicate a positive EFG parameter. ∆EQ = 0.58 mm/sec and I.S. = 0.19 mm/sec agree well with the data reported in the literature [3] indicating the presence of Fe³⁺ ions situated in distorted local lattice environments. The random distribution of near neighbours of ferric ions at A and B sites supports the broad nature of the quadrupole doublet. The Mössbauer spectrum at 4.2 K in zero applied field shows a broad sextet pattern indicating the slowing down of the spin relaxation effects of the superfine crystallites. The broad spectrum was fitted with hyperfine field distribution programme and the derived Mössbauer parameters are in agreement with the data reported earlier [3]. The Mössbauer spectrum at 4.2 K in presence of applied magnetic field of 5 T clearly indicates further slowing down of spin relaxation effects resulting in sharp resolved sub-spectra characteristics of Fe³⁺ ions at A and B sites in ferrites [11]. It also shows the effect of Hₜₜ on inner lines of the sextet (∆mₜ = 0). The Mössbauer spectra for the sample calcined at 1200 °C, shown in Fig. 3, are recorded in the identical way and the derived Mössbauer parameters confirmed the formation of homogenous single phase Ni-Zn ferrite.

![Fig. 2 M versus H behaviour (at room temperature) of the as-dried sample and those calcined at different temperatures, as indicated.](image-url)
In conclusion, powder XRD, SEM, VSM and Mössbauer data indicated clearly the formation of ultrafine single phase of Ni-Zn ferrite at low temperatures. Additionally, experimental work via microwave-hydrothermal route for synthesizing the nanoferrites is in progress.

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