

Mixed alkali effect in borate glasses—electron paramagnetic resonance and optical absorption studies in Cu^{2+} doped $x\text{Na}_2\text{O}-(30-x)\text{K}_2\text{O}-70\text{B}_2\text{O}_3$ glasses

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Abstract

The mixed alkali borate glasses $x\text{Na}_2\text{O}-(30-x)\text{K}_2\text{O}-70\text{B}_2\text{O}_3$ ($5 \leq x \leq 25$), doped with 0.5 mol% of CuO , have been investigated, using electron paramagnetic resonance (EPR) and optical absorption techniques, as a function of mixed alkali content, to look for the ‘mixed alkali effect’ (MAE) on the spectral properties of the glasses. The EPR spectra of all the investigated samples exhibit resonance signals which are characteristic of the Cu^{2+} ions in octahedral sites with tetragonal distortion. From the observed EPR spectra, the spin-Hamiltonian parameters have been determined. It is observed that the spin-Hamiltonian parameter g_{\parallel} goes through a minimum around $x = 10-15$ whereas A_{\parallel} goes through a maximum around $x = 15$ showing the MAE. The number of spins participating in resonance (N_2) and the calculated paramagnetic susceptibilities (χ) exhibit a shallow minimum around $x = 20$ showing the MAE in these glasses. The optical absorption spectrum of the $x = 5$ glass exhibits two bands: a strong band centred at $14\,240\text{ cm}^{-1}$ corresponding to the transition (${}^2\text{B}_{1g} \rightarrow {}^2\text{B}_{2g}$) and a weak band on the higher energy side at $22\,115\text{ cm}^{-1}$ corresponding to the transition (${}^2\text{B}_{1g} \rightarrow {}^2\text{E}_g$). With $x > 5$, the higher energy band disappears and the lower energy band shifts slightly to the lower energy side. By correlating the EPR and optical absorption data, the molecular orbital coefficients α^2 and β_1^2 are evaluated for the different glasses investigated. The values indicate that the in-plane σ bonding is moderately covalent while the in-plane π bonding is significantly ionic in nature; these exhibit a minimum with $x = 15$, showing the MAE. The theoretical values of optical basicity of the glasses have also been evaluated. From optical absorption edges, the optical bandgap energies have been calculated and are found to lie in the range 3.00–3.40 eV. The physical properties of the glasses studied have also been evaluated with respect to the composition.

Table 1. Composition of glasses (mol%) studied in the present work.

Glass code, x	Glass system
5	5Na ₂ O–25K ₂ O–69.5B ₂ O ₃ –0.5CuO
10	10Na ₂ O–20K ₂ O–69.5B ₂ O ₃ –0.5CuO
15	15Na ₂ O–15K ₂ O–69.5B ₂ O ₃ –0.5CuO
20	20Na ₂ O–10K ₂ O–69.5B ₂ O ₃ –0.5CuO
25	25Na ₂ O–5K ₂ O–69.5B ₂ O ₃ –0.5CuO

1. Introduction

The mixed alkali effect is one of the classic ‘anomalies’ of glass science [1–5] and has been the subject of study over the years. Many physical properties of oxide glasses show non-linear behaviour exhibiting a minimum or maximum, as a function of alkali content, if one alkali ion is gradually replaced by another alkali ion, keeping the total alkali content constant. This behaviour is called the ‘mixed alkali effect’ (MAE), and is observed for properties associated with alkali ion movement such as electrical conductivity, ionic diffusion, dielectric relaxation and internal friction [1]. The MAE is not much studied using spectroscopic techniques, but they would be important and useful to gain insight into the microscopic mechanisms responsible for the effect.

The studies of transition metal ions in glasses by EPR and optical absorption techniques give information on the structure of the glass. The changes in the composition of the glass may change the local environment of the transition metal ion incorporated into the glass, leading to ligand field changes which may be reflected in the EPR and optical absorption spectra. As mentioned above, spectral investigations of the MAE are very meagre. Only optical absorption of Cu and Ni doped in a few mixed alkali silicate glasses and that of Cu doped in a couple of mixed alkali borate glasses have been reported [6–9]. Thus, a systematic study of the spectral characteristics in mixed alkali glasses is necessary to evolve a consistent understanding of the MAE in glasses. Borate glasses are interesting systems as they undergo many structural changes with composition and systematic investigation of the MAE in them should be interesting. As a part of such a programme, we have investigated sodium potassium borate glasses (hereafter referred to as NaKB) doped with Cu²⁺ ions using EPR and optical absorption techniques and the results obtained from these studies are discussed with respect to the composition of the mixed alkali elements.

2. Experimental techniques

The starting materials M₂CO₃ (M = Na or K), H₃BO₃ and CuO, used in the preparation of the glasses, were of analar grade quality. Table 1 lists the batch composition in mol% of glasses studied in the present work. The chemicals were weighed accurately in an electronic balance, mixed thoroughly and ground to fine powder. The batches were then placed in porcelain crucibles and melted in an electrical furnace in air at 1000 °C for half an hour. The melt was then quenched to room temperature in air by pouring it onto a polished porcelain plate and pressing it with another porcelain plate. The glasses thus obtained were blue in colour with good optical quality and high transparency. The glasses were then annealed at 150 °C. The glass formation was confirmed by powder x-ray diffraction recorded with a Phillips type PW 1050 diffractometer using Cu K α radiation.

The EPR spectra were recorded on an EPR spectrometer (JEOL-FE-1X) operating in the X-band frequency (\approx 9.200 GHz) with a field modulation frequency of 100 kHz. The magnetic

field was scanned from 0 to 500 mT and the microwave power used was 5 mW. A powdered glass sample of 100 mg was placed in a quartz tube for EPR measurements. The optical absorption spectra of the glasses were recorded using a JASCO UV–VIS–NIR spectro-photometer in the wavelength region 300–900 nm.

2.1. Physical properties of copper doped mixed alkali borate glasses

By using the Archimedes principle, the glass densities have been determined with xylene as the immersion liquid on a single-pan electrical balance to the nearest 0.000 01 g. The error in density measurement is estimated to be $\pm 0.004 \text{ g cm}^{-3}$. The corresponding molar volumes have also been calculated. It is observed that the density increases with x and reaches a maximum for $x = 15$, and thereafter it decreases, showing the MAE.

The glass refractive indices have been measured using an Abbe refractometer with a sodium vapour lamp ($\lambda = 589.3 \text{ nm}$) with an accuracy of ± 0.001 . The sample being glassy, it requires an adhesive coating on its surface, preferably 1-monobromonaphthalene, as its refractive index is close to that of a conventional glass.

The dielectric constant (ε) was calculated from the refractive index of the glass using [10].

$$\varepsilon = n_d^2. \quad (1)$$

The reflection loss from the glass surface was computed from the refractive index by using the Fresnel formula as shown below [11]:

$$R = \left[\frac{(n_d - 1)}{(n_d + 1)} \right]^2. \quad (2)$$

The molar refractivity R_M for each glass was evaluated using [12]

$$R_m = \left[\frac{(n_d - 1)}{(n_d + 2)} \right] \frac{M}{D} \quad (3)$$

where M is the average molecular weight and D is the density in g cm^{-3} .

The electronic polarizability α_e was calculated using the formula [13]

$$\alpha_e = \frac{3(n_d^2 - 1)}{4\pi N(n_d^2 + 2)} \quad (4)$$

where N is the number of copper ions per unit volume.

The polaron radius and inter-ionic separation were calculated using the formulae [14]

$$r_p = \frac{1}{2} \left(\frac{\pi}{6N} \right)^{1/3} \quad (5)$$

and

$$r_i = \left(\frac{1}{N} \right)^{1/3} \quad (6)$$

where $\pi = 3.141$ is a constant. From table 2 it is observed that the densities, concentration and field strength increase with x and reach a maximum at $x = 15$ and thereafter decrease, showing the MAE. However the molar refractivity (R_m), mean atomic volume (V), electronic polarizability (α_e), ionic radius (r_p) and inter-ionic distance (r_i) slightly decrease and exhibit a minimum at $x = 15$, showing the MAE in these glasses.

Table 2. Certain physical parameters of Cu²⁺ ion doped mixed alkali borate glasses.

Serial no	Physical property	Glass code, x				
		5	10	15	20	25
1	Average molecular weight	83.22	81.615	79.998	78.388	76.776
2	Density, D (g cm ⁻³)	2.358	2.483	2.774	2.530	2.409
3	Refractive index, n_D	1.514	1.512	1.510	1.508	1.503
4	Molar refractivity, R_m (cm ⁻³) (±0.005)	10.625	9.863	8.625	9.230	9.421
5	Mean atomic volume, V (g cm ⁻³ /atom) (±0.025)	0.0805	0.0749	0.0657	0.0706	0.0726
6	Optical dielectric constant, ($\epsilon - 1$)(±0.05)	1.292	1.286	1.280	1.274	1.259
7	Electronic polarizability, α_e (10 ⁻²⁴ ions cm ⁻³) (±0.005)	8.420	7.816	6.825	6.919	7.466
8	Concentration, N (10 ²¹ ions cm ⁻³) (±0.005)	8.535	9.165	10.445	10.285	9.452
9	Optical basicity (Λ_{th})	0.4014	0.3969	0.3924	0.3880	0.3837
9	Ionic radius, r_P (Å) (±0.02)	1.97	1.92	1.84	1.85	1.91
10	Inter-ionic distance, r_i (Å) (±0.05)	4.89	4.77	4.57	4.59	4.73
11	Field strength F (10 ¹⁵ cm ²) (±0.005)	5.153	5.425	5.907	5.843	5.482

2.2. Optical basicity of the glass (Λ_{th})

The optical basicity of an oxide glass will reflect the ability of the glass to donate negative charge to the probe ion [15]. Duffy and Ingram [16] reported that the ideal values of optical basicity can be predicted from the composition of the glass and the basicity moderating parameters of the various cations present. The theoretical values of optical basicity of the glass can be estimated using the formula [16]

$$\Lambda_{th} = \sum_{i=1}^n \frac{Z_i r_i}{2\gamma_i} \quad (7)$$

where n is the total number of cations present, Z_i is the oxidation number of the i th cation, r_i is the ratio of the number of i th cations to the number of oxides present and γ_i is the basicity moderating parameter of the i th cation. The basicity moderating parameter γ_i can be calculated [16] from the following equation:

$$\gamma_i = 1.36(x_i - 0.26) \quad (8)$$

where x_i is the Pauling electronegativity [17] of the cation. The theoretical values of optical basicity (Λ_{th}) were calculated for all the glass samples and are listed in table 2. It is found that the optical basicity of the glasses decreases with increase of x .

3. Results and discussion

3.1. X-ray diffraction

The x-ray diffraction pattern of an amorphous material is distinctly different from that of crystalline material and consists of a few broad diffuse haloes rather than sharp rings. All the samples were tested and the results showed the absence of crystalline characteristics. Figure 1

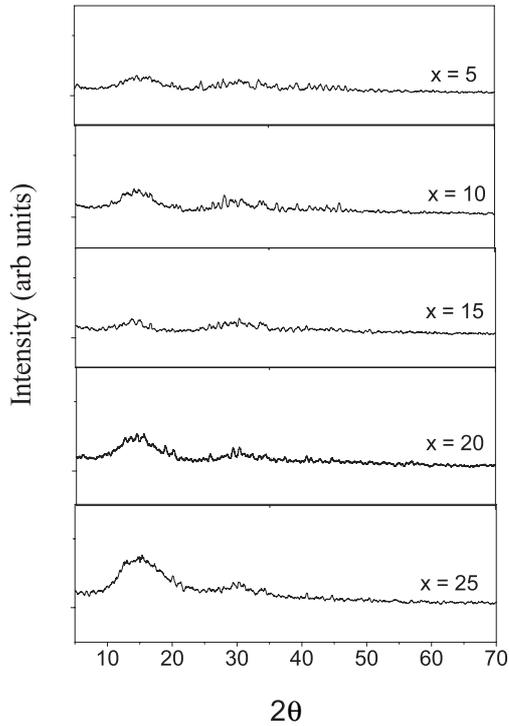


Figure 1. X-ray diffraction pattern for different mixed alkali borate glasses $x\text{Na}_2\text{O}-(30-x)\text{K}_2\text{O}-69.5\text{B}_2\text{O}_3+0.5\text{CuO}$ ($5 \leq x \leq 25$), at room temperature.

shows the typical x-ray diffraction patterns for these compositions (see table 1). The patterns obtained did not reveal any crystalline phase in the glass. The intensity of the broad peak at $2\theta \approx 15$ goes through a minimum for $x = 15$ and it is interesting to note that this may be due to the MAE.

3.2. EPR studies

No EPR signal was detected in the spectra of undoped glasses, indicating that there are no paramagnetic impurities present in the starting materials. When Cu^{2+} ions were added to the NaKB glasses, the EPR spectra exhibit resonance signals similar to those reported for Cu^{2+} ions in other glass systems [18–42].

Figure 2 shows the EPR spectra of 0.5 mol% of copper ions in NaKB glasses with different compositions of mixed alkalis at 300 K. The Cu^{2+} ion with $S = 1/2$ has a nuclear spin $I = 3/2$ for both ^{63}Cu (natural abundance 69%) and ^{65}Cu (natural abundance 31%) and therefore $(2I + 1)$, i.e. four parallel and four perpendicular, hyperfine components would be expected. In the recorded spectra, we observed three weak parallel components in the lower field region and the fourth parallel component is overlapped with the perpendicular component; the perpendicular components in the high field region are well resolved. It can be observed that the high field side of the spectrum is more intense than the low field side.

For Cu^{2+} ions, a regular octahedral site may not exist, as the cubic symmetry is disturbed by the electronic hole in the degenerate $d_{x^2-y^2}$ orbital and this produces the tetragonal distortion. The EPR spectra of Cu^{2+} ions in the glasses studied could be analysed by using an axial spin

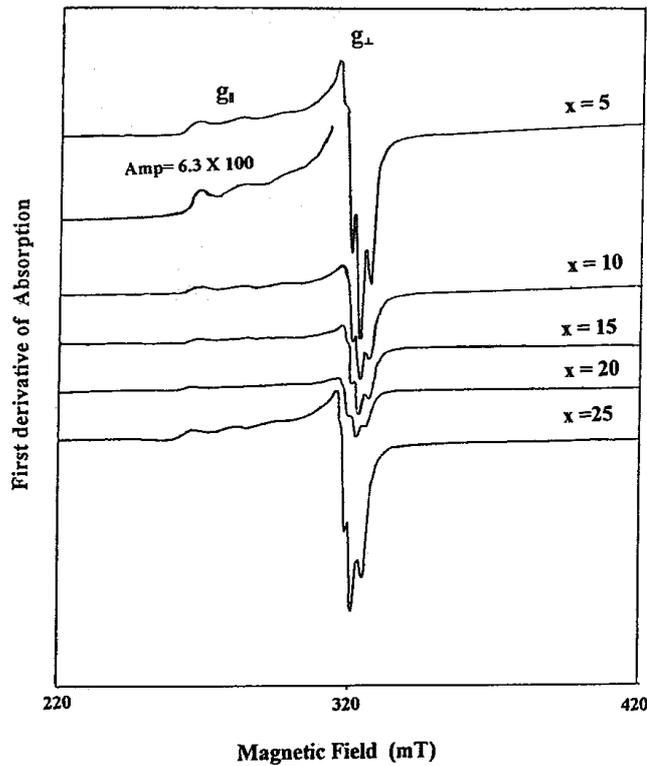


Figure 2. EPR spectra of 0.5 mol% Cu^{2+} ions doped in different mixed alkali borate glasses $x\text{Na}_2\text{O}-(30-x)\text{K}_2\text{O}-70\text{B}_2\text{O}_3$ ($5 \leq x \leq 25$), at room temperature.

Hamiltonian [43]. The solution of the spin Hamiltonian gives the expressions for the peak positions related to the principal 'g' and 'A' tensors [44].

The spin-Hamiltonian parameters have been evaluated and are presented in table 3 (the errors in g and A values are ± 0.001 and $\pm 3 \times 10^{-4}$ respectively). These spin-Hamiltonian parameters are compared with other glass systems (table 3) and are in good agreement with those reported in the literature. As $g_{\parallel} > g_{\perp} > g_e$ (free electron g value, $g_e = 2.0023$), the ground state of the paramagnetic electron is $d_{x^2-y^2}$ (${}^2B_{1g}$ state), the Cu^{2+} ion being located in distorted octahedral sites (D_{4h}) elongated along the z -axis [18, 20]. In the mixed alkali borate (NaKB) glasses we have observed the relation $g_{\parallel} > g_{\perp} > g_e$ and the observed g_{\parallel} and g_{\perp} values are characteristic of Cu^{2+} ions co-ordinated by six ligands which form an octahedron elongated along the z -axis. From table 3, it is clear that the coordination structure of isolated Cu^{2+} complexes keeps approximately the same symmetry. However, micro-environmental fluctuations around the Cu^{2+} may also exist which in turn reflects on the spin-Hamiltonian parameters as a function of x . Figure 3 shows the variation of g_{\parallel} and A_{\parallel} as a function of x . It is quite interesting to note that in the present system g_{\parallel} seems to go through a minimum around $x = 10-15$ whereas A_{\parallel} seems to go through a maximum around $x = 15$, showing MAE.

Biswas *et al* [34] have reported in $\text{NaF}-\text{B}_2\text{O}_3$ glasses that g_{\parallel} decreases with increase of NaF content while A_{\parallel} increases. A steep fall is observed in g_{\parallel} for NaF content of 15–30 mol% and a slow rise in A_{\parallel} . They attributed the steep change in g_{\parallel} is indicative of boron anomaly. In $\text{NaF}-\text{Na}_2\text{O}-\text{B}_2\text{O}_3$ glasses the authors [34] reported a gradual fall in g_{\parallel} and a continuous rise in the value of A_{\parallel} with increasing NaF content. In both the systems the authors reported the

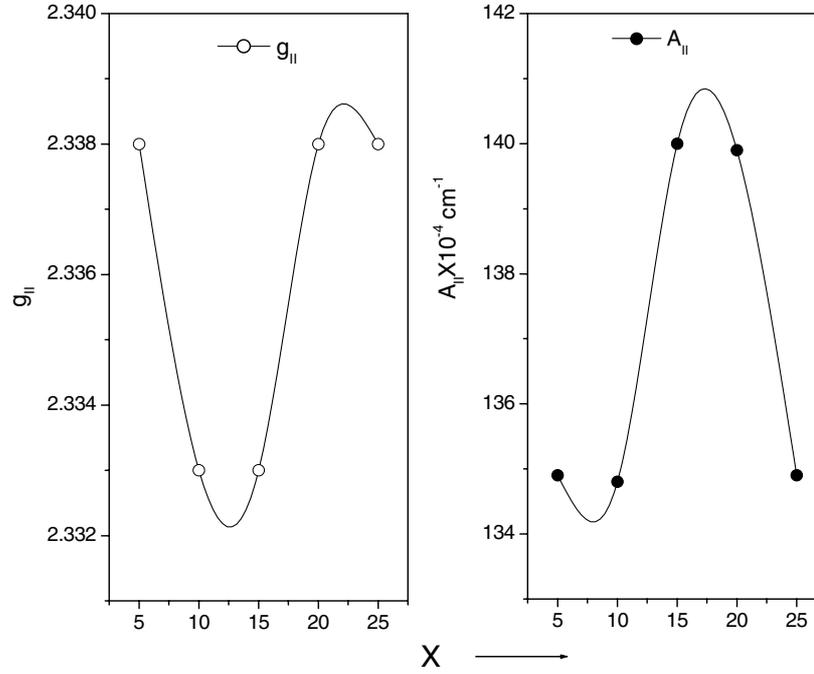


Figure 3. The variation of spin-Hamiltonian parameters $g_{||}$ and $A_{||}$ with x in different mixed alkali borate glasses $x\text{Na}_2\text{O}-(30-x)\text{K}_2\text{O}-69.5\text{B}_2\text{O}_3+0.5\text{CuO}$ ($5 \leq x \leq 25$), at room temperature.

values of $g_{||}$, $A_{||}$ and A_{\perp} show a perceptible change indicating a general trend with increasing NaF content, while there is no appreciable change in the values of g_{\perp} . Abrupt or stepwise changes in $g_{||}$ and $A_{||}$ have been reported by several research workers [18, 20] in systems showing the borate anomaly. Ramadevudu *et al* [40] also reported $g_{||}$ and $A_{||}$ are found to be dependent on the glass composition while g_{\perp} and A_{\perp} are essentially constant. They reported that in $\text{MgO}-\text{Na}_2\text{O}-\text{B}_2\text{O}_3$ ternary glasses as the MgO content increases $g_{||}$ decreases and $A_{||}$ increases which are attributed to the structural changes in the glass.

In the present investigation we have observed the MAE on the spin-Hamiltonian parameters ($g_{||}$ and $A_{||}$) as $g_{||}$ goes through a minimum around $x = 10-15$ whereas $A_{||}$ goes through a maximum around $x = 15$ (figure 3). These changes are due to structural changes taking place with composition and also modification of the boron network with alkali content. However, g_{\perp} and A_{\perp} do not show any clear dependence on x .

3.3. Calculation of number of spins participating in resonance

The number of spins participating in resonance can be calculated by comparing the area under the absorption curve with that of a standard ($\text{CuSO}_4 \cdot 5\text{H}_2\text{O}$ in this study) of known concentration. Weil *et al* [45] gave the following expression which includes the experimental parameters of both sample and standard.

$$N_2 = \frac{A_x(\text{scan}_x)^2 G_{std}(B_m)_{std}(g_{std})^2 [S(S+1)]_{std}(P_{std})^{1/2}}{A_{std}(\text{scan}_{std})^2 G_x(B_m)_x(g_x)^2 [S(S+1)]_x(P_x)^{1/2}} [\text{std}] \quad (9)$$

where A is the area under the absorption curve which can be obtained by double integrating the first derivative EPR absorption curve, 'scan' is the magnetic field corresponding to unit

Table 3. Comparison of spin-Hamiltonian parameters of Cu²⁺ ions in different systems.

System	g_{\parallel}	g_{\perp}	A_{\parallel} (10 ⁻⁴ cm ⁻¹)	A_{\perp} (10 ⁻⁴ cm ⁻¹)	References
Li ₂ O–B ₂ O ₃	2.328	2.050	157	24.9	[28]
Na ₂ O–B ₂ O ₃	2.327	2.065	150	26.0	[21]
ZnO–B ₂ O ₃	2.321	2.039	159	—	[29]
PbO–B ₂ O ₃	2.323	2.042	152	—	[29]
Li ₂ O–Na ₂ O–B ₂ O ₃	2.382	2.061	162	22.5	[30]
CdSO ₄ –B ₂ O ₃	2.422	2.084	77	—	[33]
Li ₂ SO ₄ –CdSO ₄ –B ₂ O ₃	2.421	2.089	77	—	[33]
Na ₂ SO ₄ –CdSO ₄ –B ₂ O ₃	2.420	2.086	77	—	[33]
K ₂ SO ₄ –CdSO ₄ –B ₂ O ₃	2.420	2.089	77	—	[33]
CS ₂ SO ₄ –CdSO ₄ –B ₂ O ₃	2.421	2.086	77	—	[33]
K ₂ SO ₄ –ZnSO ₄	2.438	2.068	90	—	[26]
Na ₂ SO ₄ –ZnSO ₄	2.350	2.070	107	—	[32]
Li ₂ CO ₃ –BaCO ₃ –H ₃ BO ₃	2.284	2.053	131	25	[36]
Na ₂ CO ₃ –BaCO ₃ –H ₃ BO ₃	2.262	2.049	137	24	[36]
K ₂ CO ₃ –BaCO ₃ –H ₃ BO ₃	2.259	2.048	114	24	[36]
Li ₂ B ₄ O ₇ –PbO–TeO ₂	2.323	2.067	129	22	[37]
Na ₂ B ₄ O ₇ –PbO–TeO ₂	2.293	2.056	136	23	[37]
K ₂ B ₄ O ₇ –PbO–TeO ₂	2.291	2.051	130	26	[37]
Li ₂ B ₄ O ₇ –TeO ₂	2.310	2.063	117	26	[37]
Na ₂ B ₄ O ₇ –TeO ₂	2.303	2.060	122	24	[37]
K ₂ B ₄ O ₇ –TeO ₂	2.294	2.056	129	25	[37]
MgO–P ₂ O ₅	2.417	2.059	109	—	[24]
Na ₂ O–P ₂ O ₅	2.423	2.088	107	—	[42]
CaO–P ₂ O ₅	2.408	2.059	109	—	[24]
SrO–P ₂ O ₅	2.342	2.063	109	—	[24]
BaO–P ₂ O ₅	2.408	2.058	108	—	[24]
ZnO–P ₂ O ₅	2.415	2.058	109	—	[25]
CdO–P ₂ O ₅	2.404	2.058	109	—	[25]
$x\text{Na}_2\text{O}-(30-x)\text{K}_2\text{O}-70\text{B}_2\text{O}_3$					
$x = 5$	2.338	2.046	134.9	23.7	This work
$x = 10$	2.333	2.043	134.8	23.7	This work
$x = 15$	2.333	2.044	140.0	23.7	This work
$x = 20$	2.338	2.044	139.9	23.7	This work
$x = 25$	2.338	2.045	134.9	23.5	This work

length of the chart, G is the gain, B_m is the modulation field width, g is the g factor and S is the spin of the system in its ground state. P is the power of the microwave source. The subscripts ‘ x ’ and ‘std’ represent the corresponding quantities for the Cu²⁺ glass sample and the reference (CuSO₄·5H₂O) respectively.

It is interesting to note that the number of spins participating in resonance shows MAE in these glasses and this is shown in figure 4. From the figure it is observed that the number of spins participating in resonance decreases with x (alkali content) and reaches a minimum around $x = 20$ and thereafter increases with x showing the MAE in the glasses. The variation may be due to the structural changes with composition and also the modification of boron network with alkali content.

In B₂O₃ glass, addition of network modifiers (Na₂O and K₂O) leads to an increase in the coordination number of some of the boron atoms from three to four. It is assumed that the

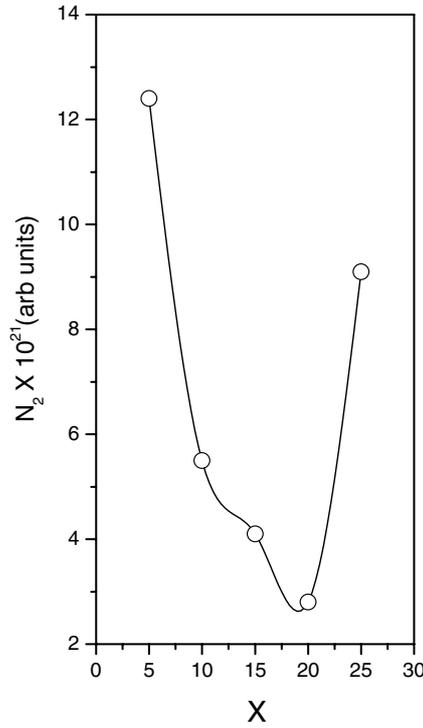


Figure 4. The variation of number of spins (N_2) with x in different mixed alkali borate glasses $x\text{Na}_2\text{O}-(30-x)\text{K}_2\text{O}-69.5\text{B}_2\text{O}_3+0.5\text{CuO}$ ($5 \leq x \leq 25$), at room temperature.

resulting glass is composed of both triangular and tetrahedral units which form a relatively open network with holes between the oxygen atoms of sufficient size to accommodate the Na and K ions. Thus sufficient non-bridging oxygens are available for good coordination in the broken network. The alkali oxides Na_2O and K_2O make available additional weakly bonded O^{2-} for each Cu^{2+} , i.e., Cu^{2+} captures the O^{2-} from Na_2O and K_2O and this happens at the expense of Na_2O and K_2O coordination. Na^+ and K^+ should remain in the neighbourhood of the next stronger Cu^{2+} rather than being incorporated separately into the rigid network. The configurations of Na-O-Cu and K-O-Cu are energetically favoured. Replacement of Na_2O by K_2O causes a smooth change in property-composition curves attaining a value to a maximum or minimum depending on the property.

The number of copper ions was calculated from the density measurements and will be the sum of the copper ions in +2 oxidation state (N_2) and the copper ions in the +1 oxidation state (N_1). Since the EPR technique is only sensitive to copper ions in +2 oxidation state, the number of spins (N_2) is also indicated in table 4. From these two numbers the ratio of the number of copper ions in the +2 state to the total number of copper ions ($N_T = N_1 + N_2$) is calculated (i.e., N_2/N_T) and is also presented in table 4.

3.4. Calculation of paramagnetic susceptibility from EPR data

The EPR data can be used to calculate the paramagnetic susceptibility of the sample using the formula [46]

$$\chi = \frac{Ng^2\beta^2 J(J+1)}{3k_B T} \quad (10)$$

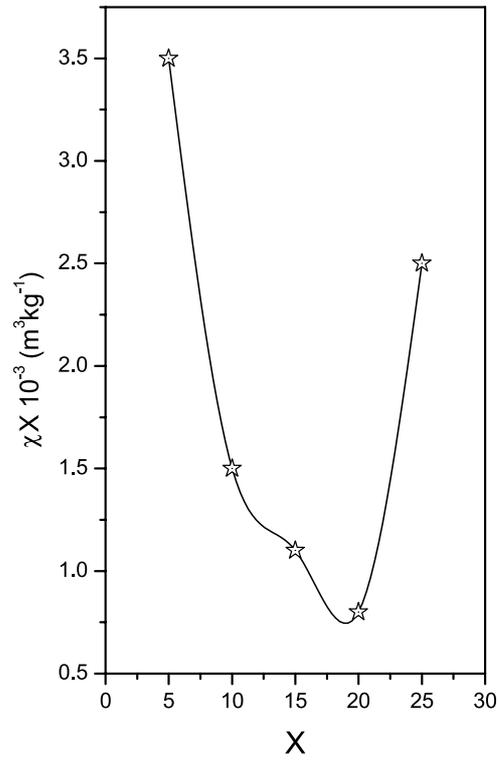


Figure 5. The variation of paramagnetic susceptibility (χ) with x in different mixed alkali borate glasses $x\text{Na}_2\text{O}-(30-x)\text{K}_2\text{O}-69.5\text{B}_2\text{O}_3 + 0.5\text{CuO}$ ($5 \leq x \leq 25$), at room temperature.

Table 4. The number of Cu^{2+} ions (N_2), N_2/N_T and susceptibilities for 0.5 mol% CuO doped in the mixed alkali borate $x\text{Na}_2\text{O}-(30-x)\text{K}_2\text{O}-69.5\text{B}_2\text{O}_3$ glass as a function of x at room temperature.

Glass sample, x	Number of spins (N_2) (10^{21} kg^{-1})	N_2/N_T (10^{-2})	Susceptibility (χ) ($10^{-3} \text{ m}^3 \text{ kg}^{-1}$)
5	12.4	0.342	3.5
10	5.5	0.149	1.5
15	4.1	0.108	1.1
20	2.8	0.068	0.8
25	9.1	0.231	2.5

where N is the number of spins per cubic metre and the other symbols have their usual meaning. N can be calculated from equation (9) and $g = (g_{\parallel} + 2g_{\perp})/3$ is taken from EPR data. It is observed that the paramagnetic susceptibility shows MAE and this is shown in figure 5. From the figure it is observed that the susceptibility decreases with x and reaches a minimum around $x = 20$ and thereafter increases with x , showing the MAE in the glasses. The variation may be due to the structural changes with composition and also the modification of boron network with alkali content.

